

KATALOG ELEKTROD DO ZGRZEWANIA REZYSTANCYJNEGO

STOŻEK NR 34

zbieżność BS $\varnothing 19,05$



KARTY KATALOGOWE

PRODUKTY

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02.....	ELEKTRODY ODSADZONE KUTE
03.....	ELEKTRODY ODSADZONE GIĘTE
04.....	ELEKTRODY ODSADZONE PODWÓJNIE GIĘTE
05.....	ELEKTRODY PŁASKIE
06.....	OBSADY ELEKTROD NASADKOWYCH
07.....	OBSADY ELEKTROD GRZYBKOWYCH I WKRĘTEK ELEKTRODOWYCH
08.....	ELEKTRODY DO ZGRZEWANIA ŚRUB I NAKRĘTEK
09.....	ELEKTRODY WOLFRAMOWE
10.....	ŚWIECE ELEKTRODOWE
11.....	ELEKTRODY KRAŻKOWE
12.....	MATERIAŁY, OSPRZĘT, URZĄDZENIA DO ZGRZEWAREK

ASweld

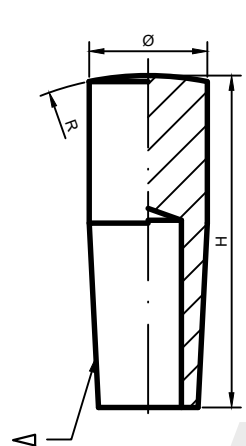
ELEKTRODY PROSTE

STOŻEK NR 34

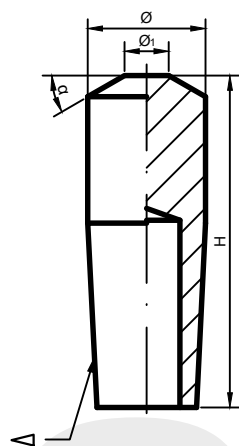
zbieżność BS $\varnothing 19,05$

Karty katalogowe: 01-__-__-34

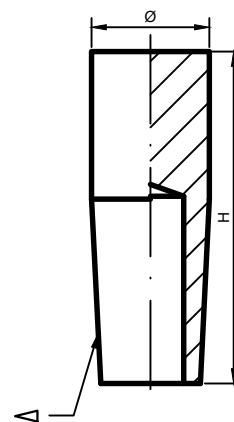




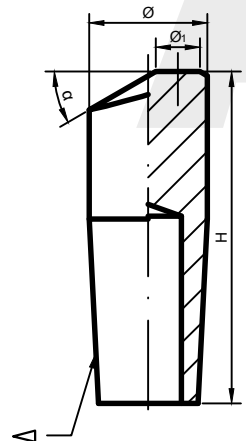
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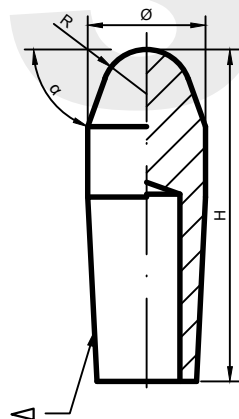
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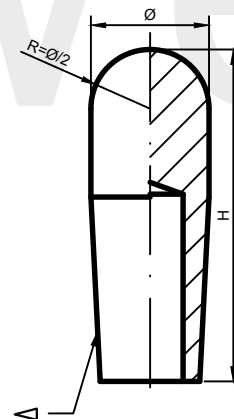
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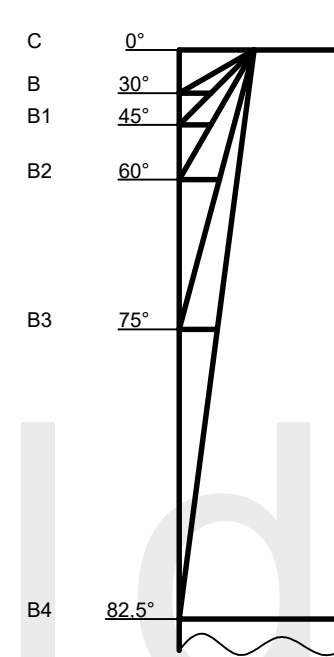
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AW: Ek(R)-Ø.H-▽

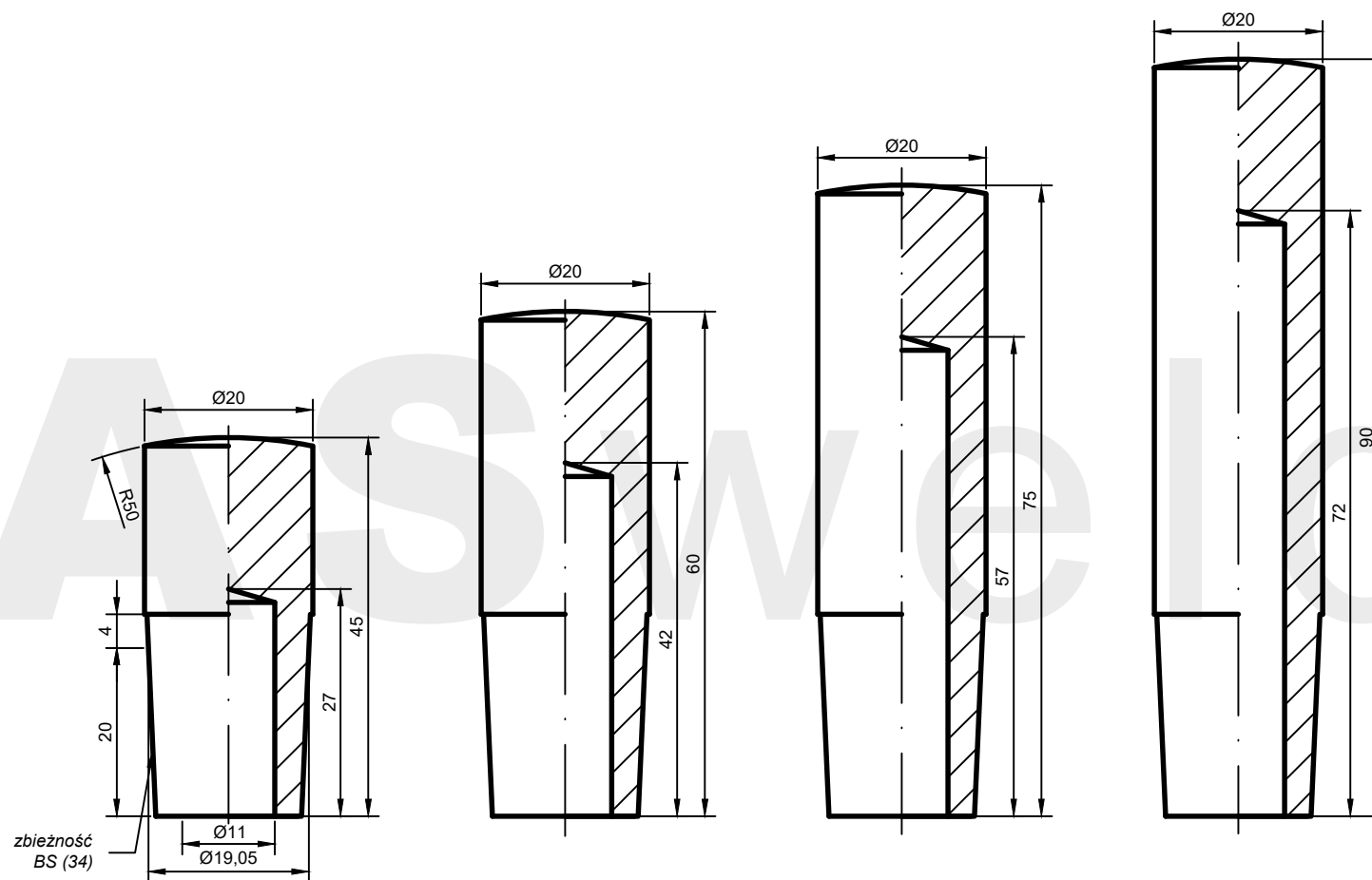


AW: F-Ø.H-▽



k	α
-	30°
1	45°
2	60°
3	75°
4	82,5°





AW: A(50)-20.45-34*

AW: A(50)-20.60-34

AW: A(50)-20.75-34*

AW: A(50)-20.90-34*

*wykonanie na zamówienie

ASweld

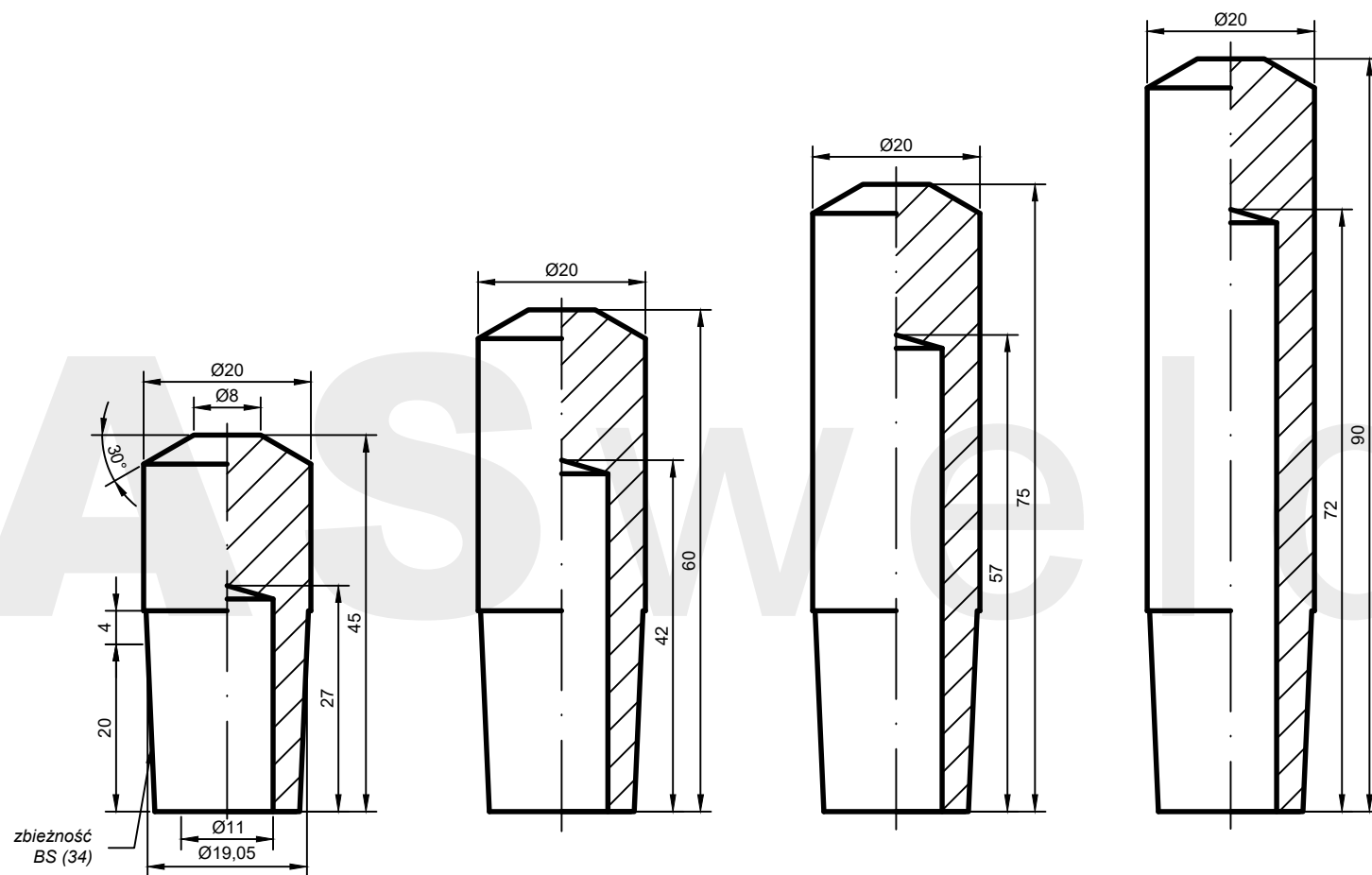
ELEKTRODA PROSTA
forma A

Chwyt elektrody

34

Karta katalogowa

01-01-01-34



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AW: B(8)-20.75-34*

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*wykonanie na zamówienie

ASweld

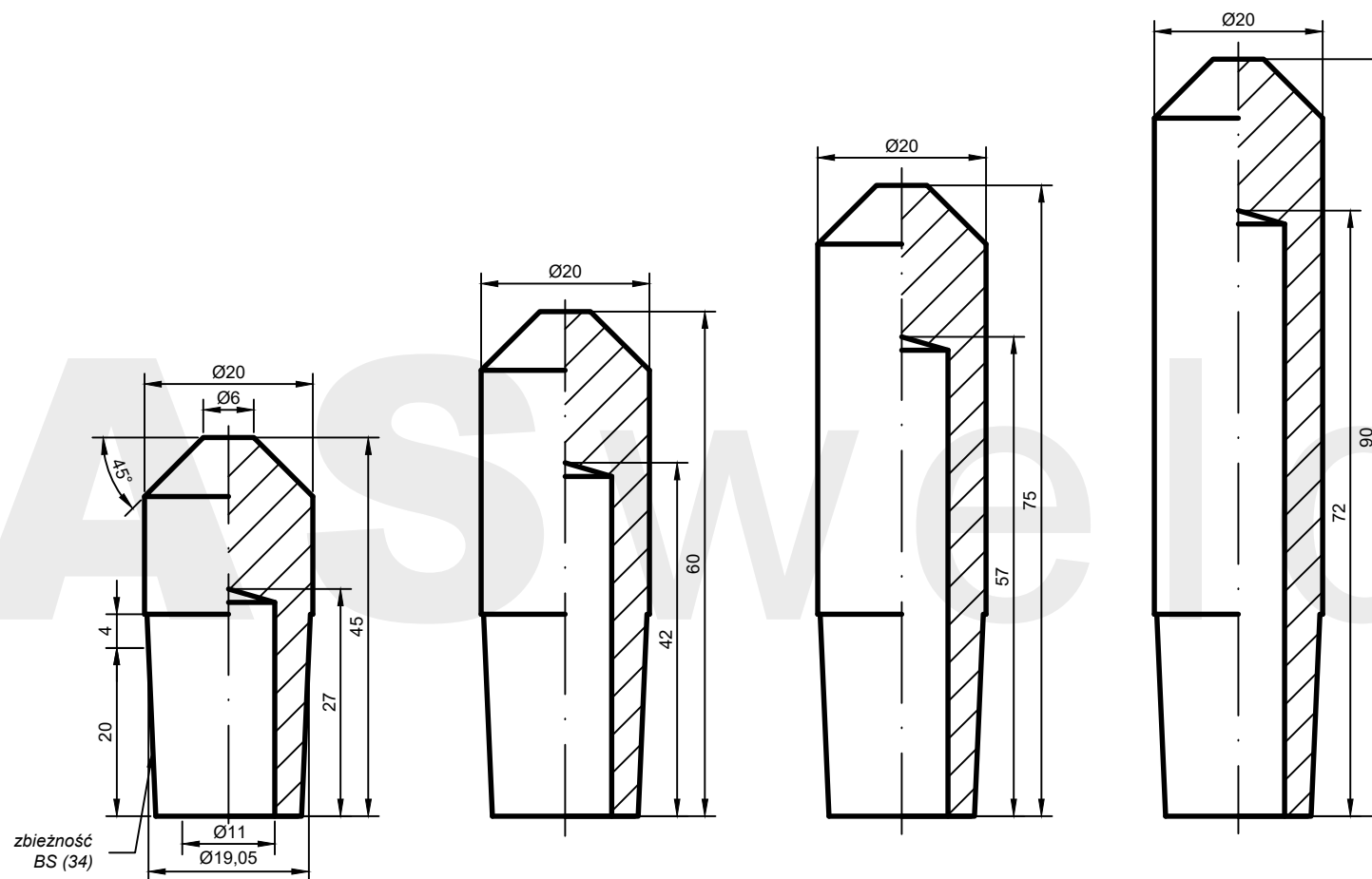
ELEKTRODA PROSTA
forma B

Chwyt elektrody

34

Karta katalogowa

01-02-01-34



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*wykonanie na zamówienie

ASweld

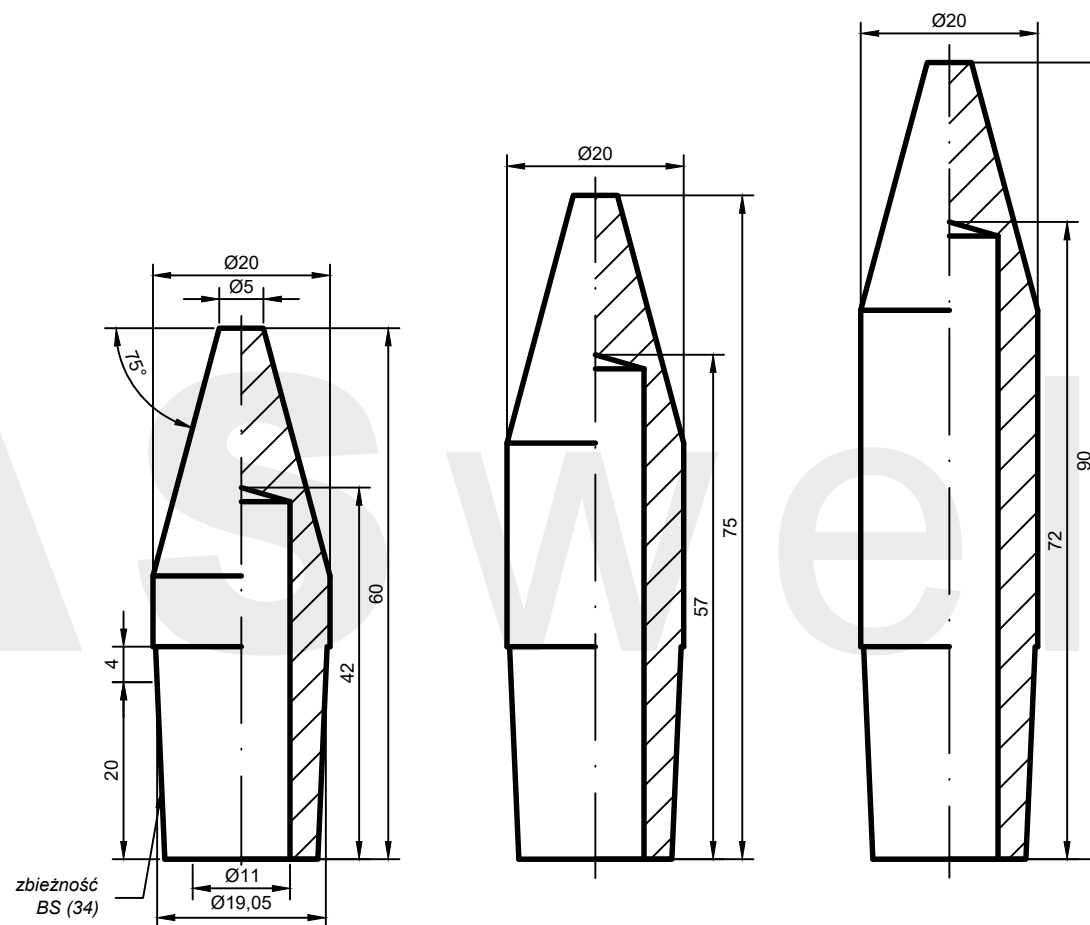
ELEKTRODA PROSTA
forma B1

Chwyt elektrody

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Karta katalogowa

01-02-02-34



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*wykonanie na zamówienie

ASweld

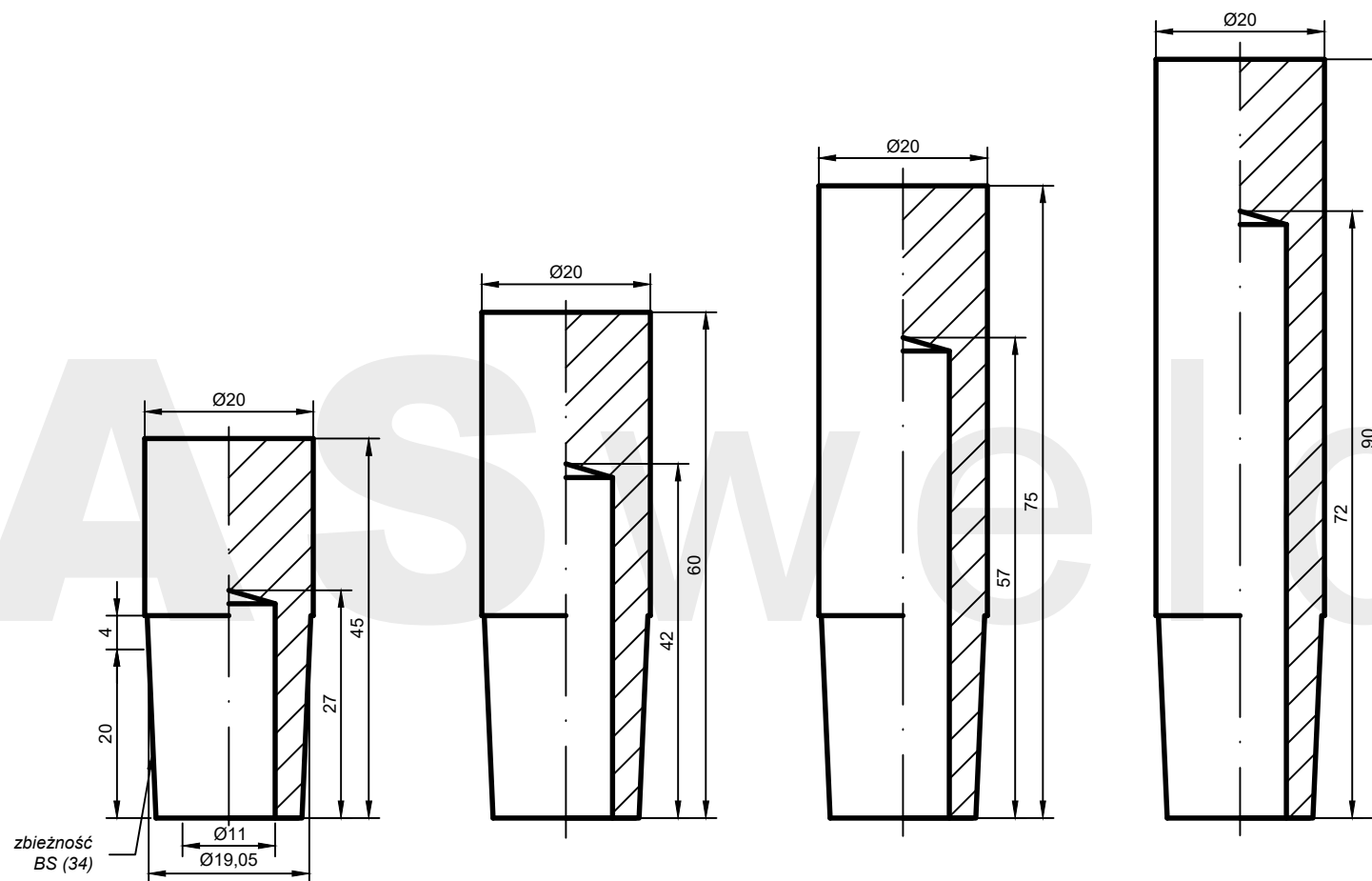
ELEKTRODA PROSTA
forma B3

Chwyt elektrody

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Karta katalogowa

01-02-03-34



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AW: C-20.75-34*

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*wykonanie na zamówienie

ASweld

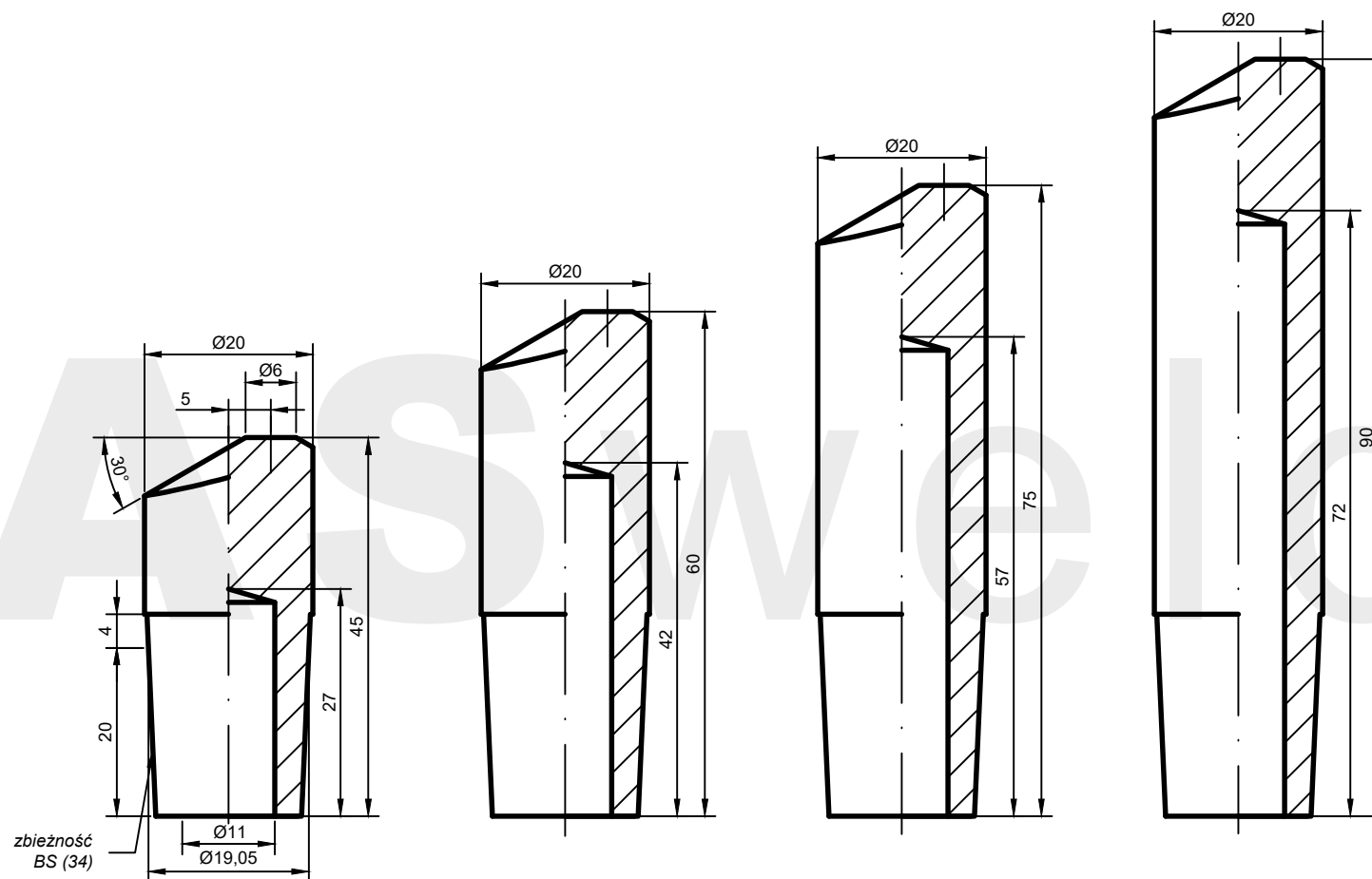
ELEKTRODA PROSTA
forma C

Chwyt elektrody

34

Karta katalogowa

01-03-01-34



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*wykonanie na zamówienie

ASweld

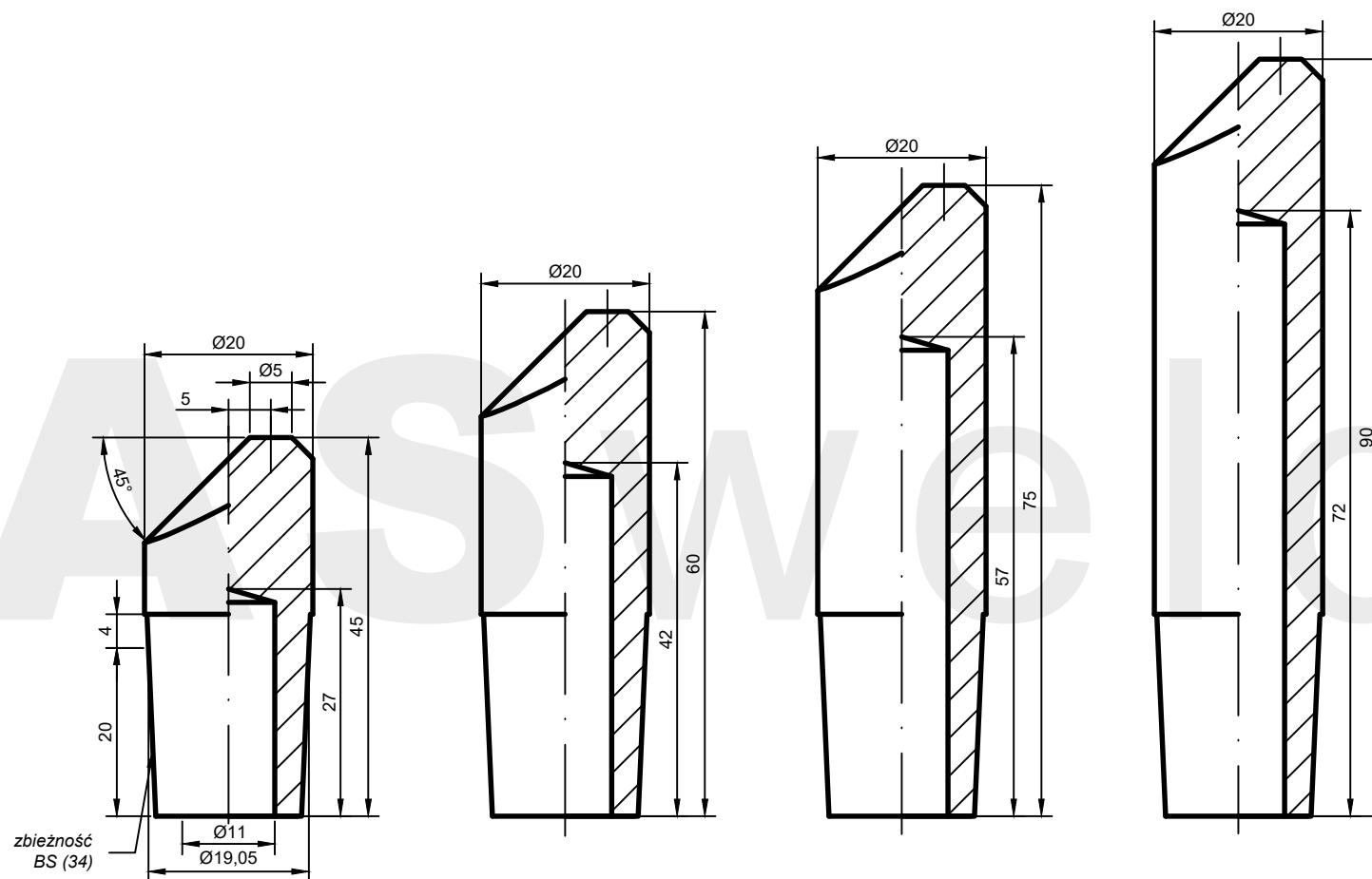
ELEKTRODA PROSTA
forma D

Chwyt elektrody

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Karta katalogowa

01-04-01-34



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*wykonanie na zamówienie

ASweld

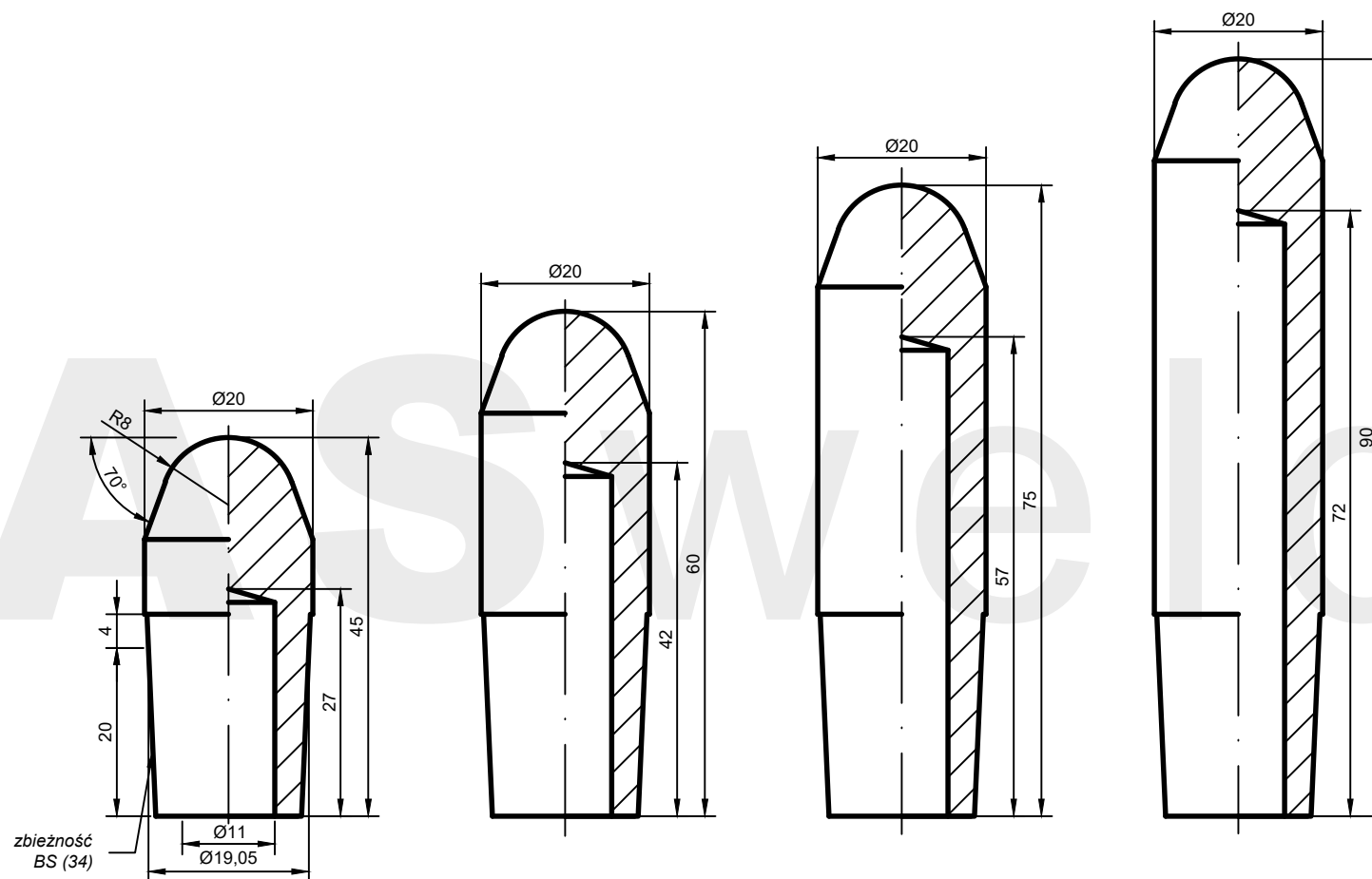
ELEKTRODA PROSTA
forma D1

Chwyt elektrody

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Karta katalogowa

01-04-02-34



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AW: E(8)-20.75-34*

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*wykonanie na zamówienie

ASweld

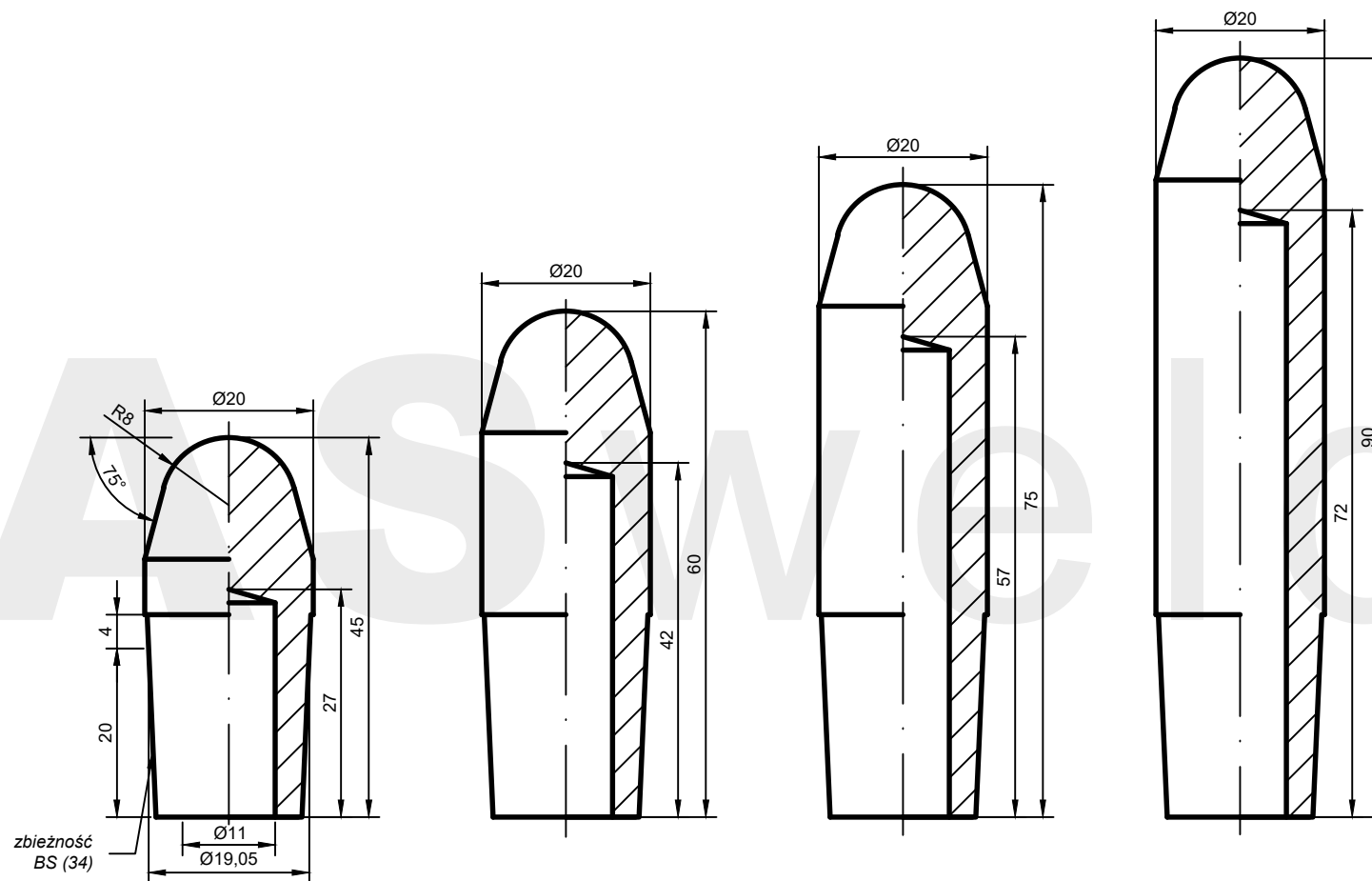
ELEKTRODA PROSTA
forma E

Chwyt elektrody

34

Karta katalogowa

01-05-01-34



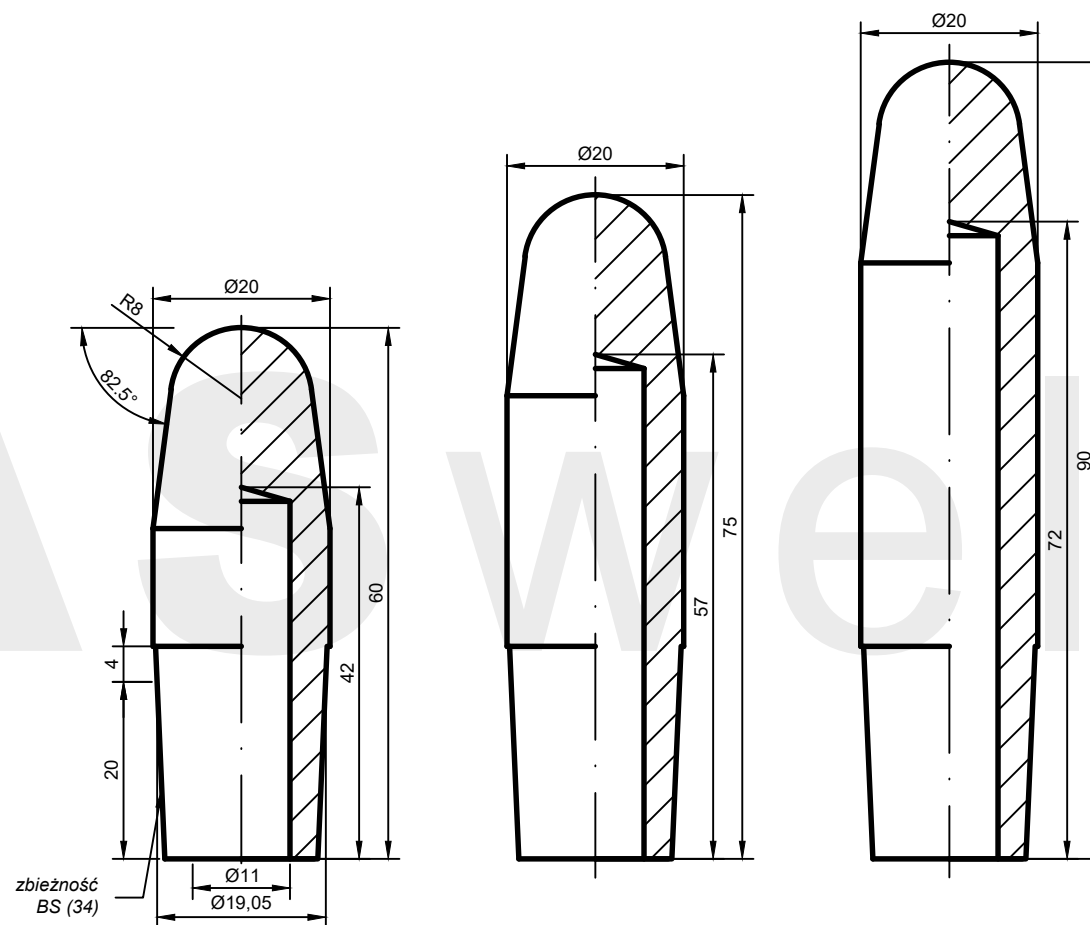
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AW: E3(8)-20.90-34*

*wykonanie na zamówienie



AW: E4(8)-20.60-34

AW: E4(8)-20.75-34*

AW: E4(8)-20.90-34*

*wykonanie na zamówienie

ASweld

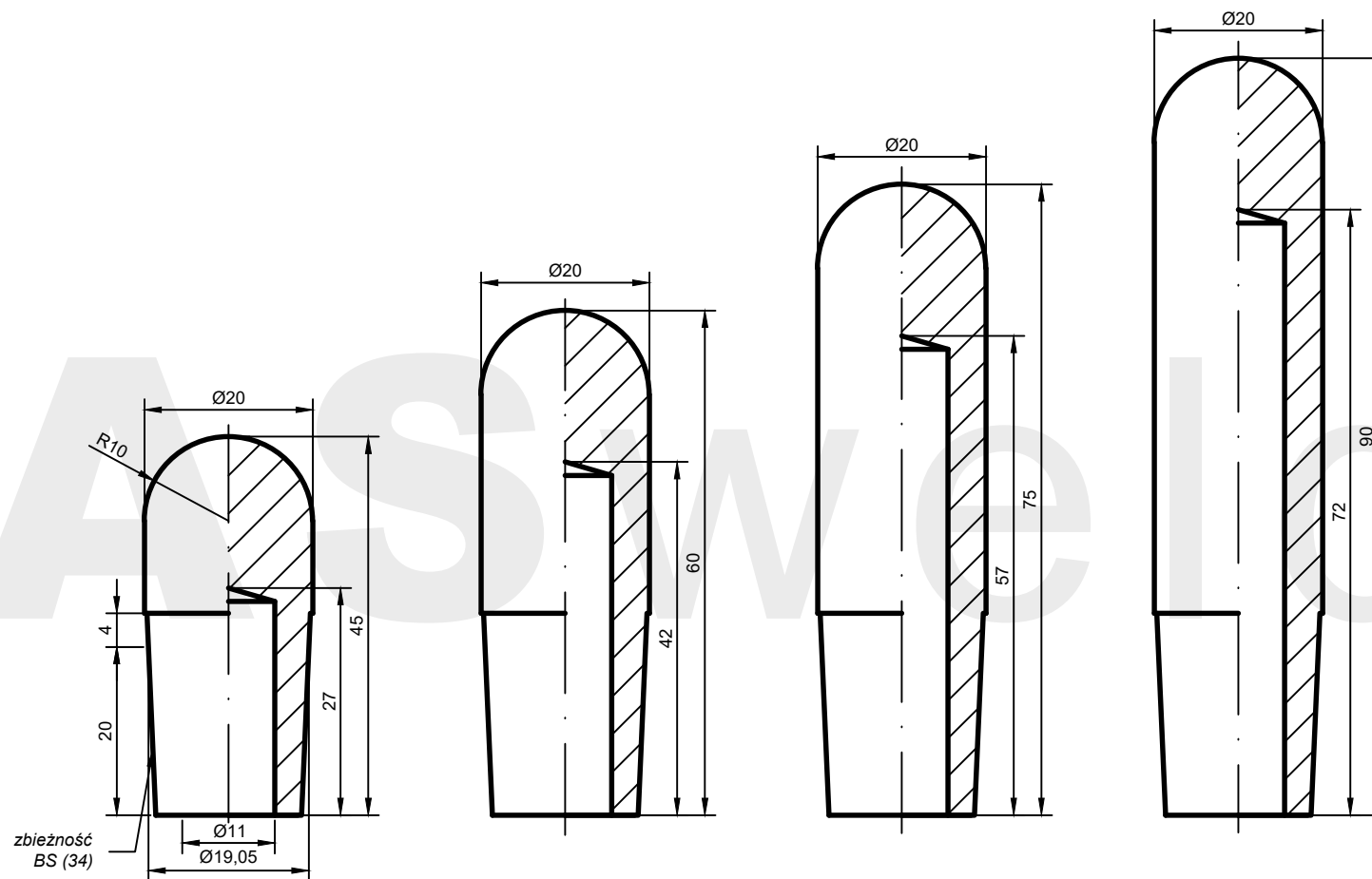
ELEKTRODA PROSTA
forma E4

Chwyt elektrody

34

Karta katalogowa

01-05-03-34



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AW: F-20.75-34*

AW: F-20.90-34*

*wykonanie na zamówienie

ASweld

ELEKTRODA PROSTA
forma F

Chwyt elektrody

34

Karta katalogowa

01-06-01-34

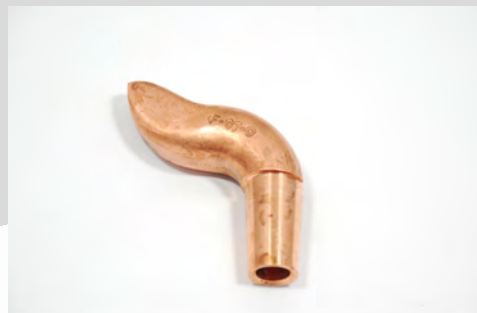
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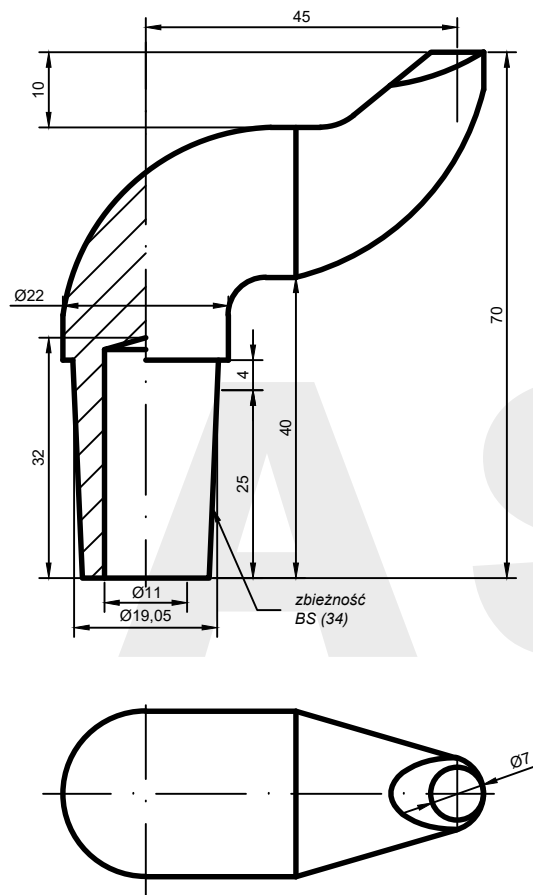
ELEKTRODY ODSADZONE KUTE

STOŻEK NR 34

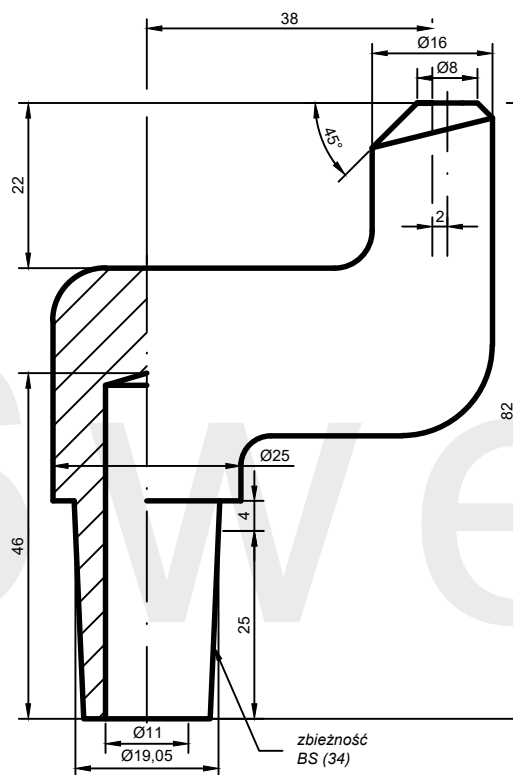
zbieżność BS Ø19,05

Karty katalogowe: 02-__-__-34

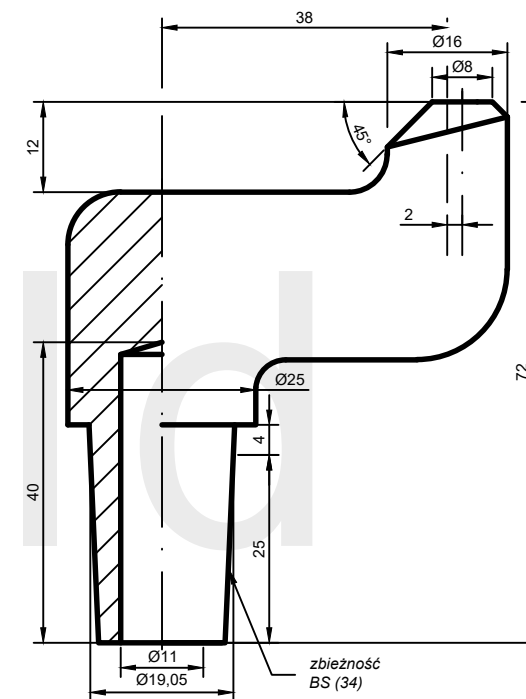




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AW: F11(8)-25.82.38-34



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*wykonanie na zamówienie

ASweld

ELEKTRODA ODSADZONA
KUTA

Chwyt elektrody

34

Karta katalogowa

02-01-01-34

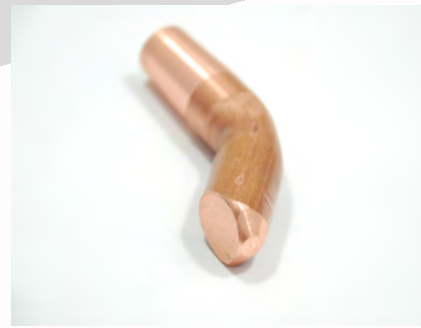
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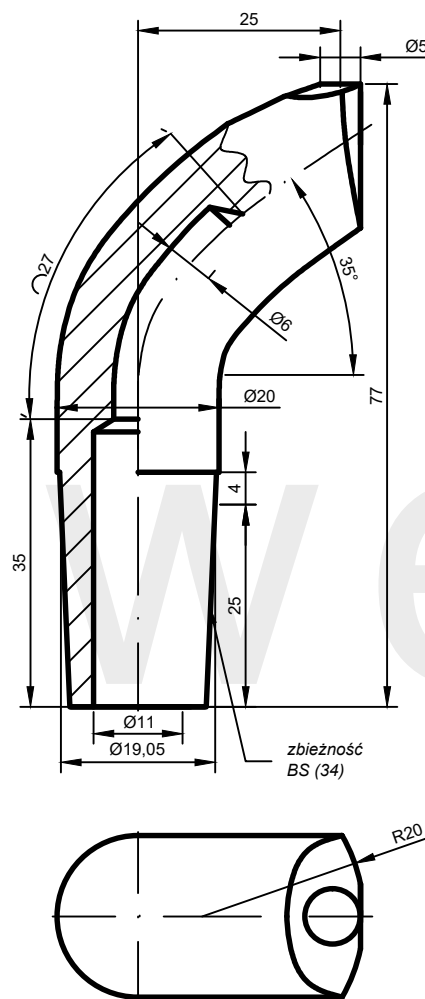
ELEKTRODY ODSADZONE GIĘTE

STOŻEK NR 34

zbieżność BS Ø19,05

Karty katalogowe: 03-__-__-34





AW: G1(5)-20.77.25-34

*wykonanie na zamówienie

ASweld

**ELEKTRODA ODSADZONA
GIĘTA**

Chwyt elektrody

34

Karta katalogowa

03-01-01-34

ASweld

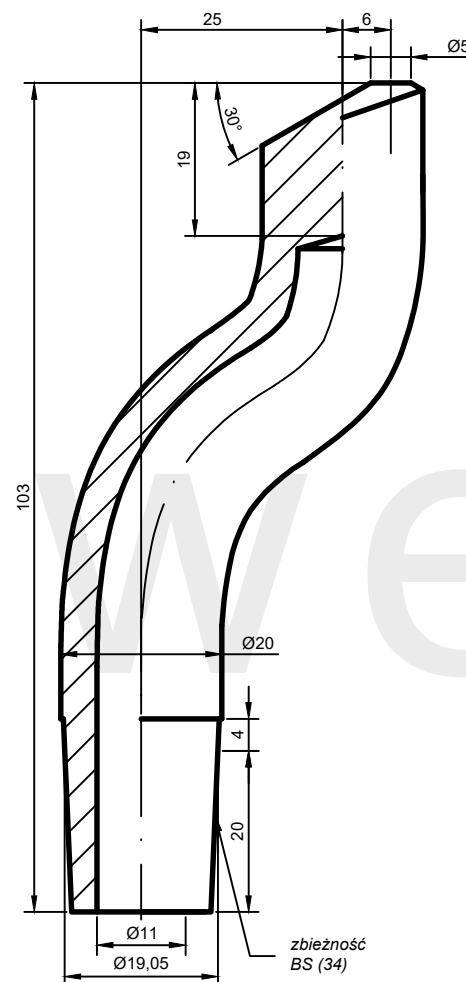
ELEKTRODY ODSADZONE PODWÓJNIE GIĘTE

STOŻEK NR 34

zbieżność BS $\varnothing 19,05$

Karty katalogowe: 04-__-__-34





AW: G2(5)-20.103.25-34*

*wykonanie na zamówienie

ASweld

**ELEKTRODA ODSADZONA
PODWÓJNIE GIĘTA**

Chwyt elektrody

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Karta katalogowa

04-01-01-34

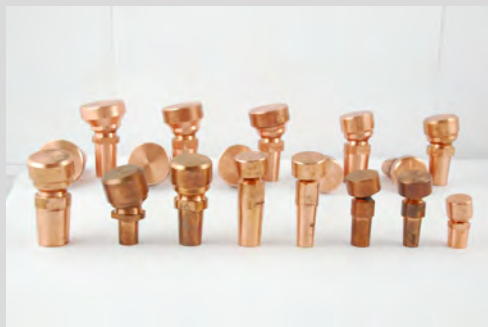
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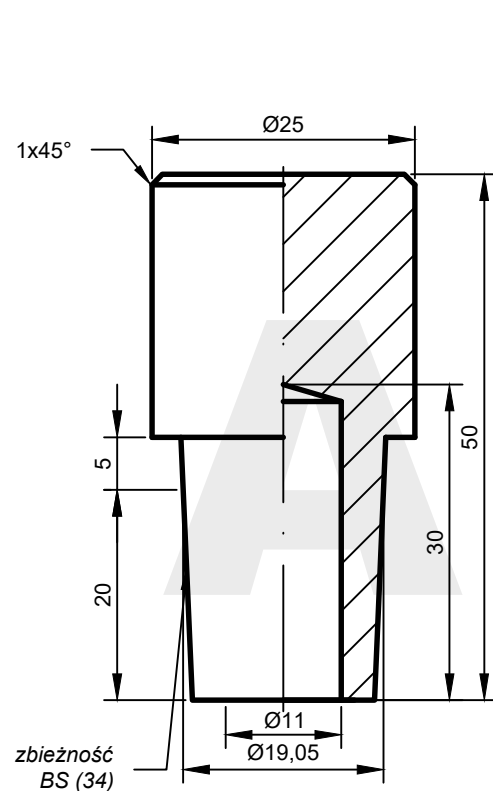
ELEKTRODY PŁASKIE

STOŻEK NR 34

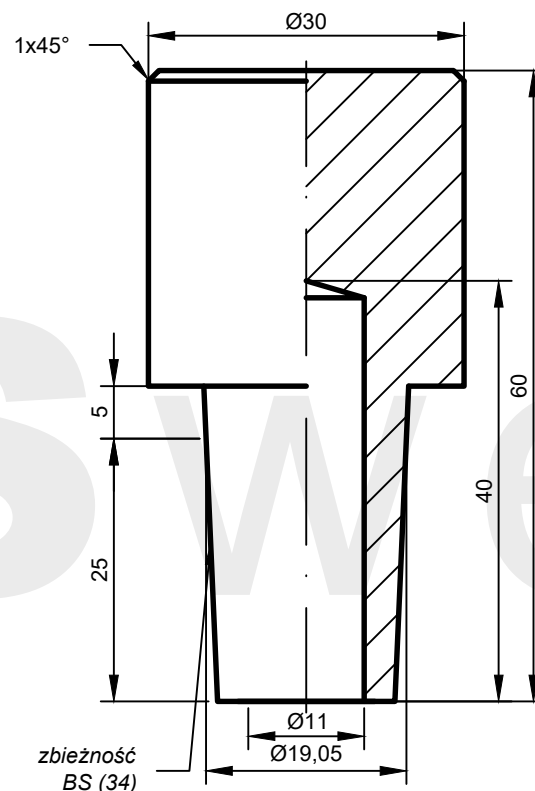
zbieżność BS Ø19,05

Karty katalogowe: 05-__-__-34

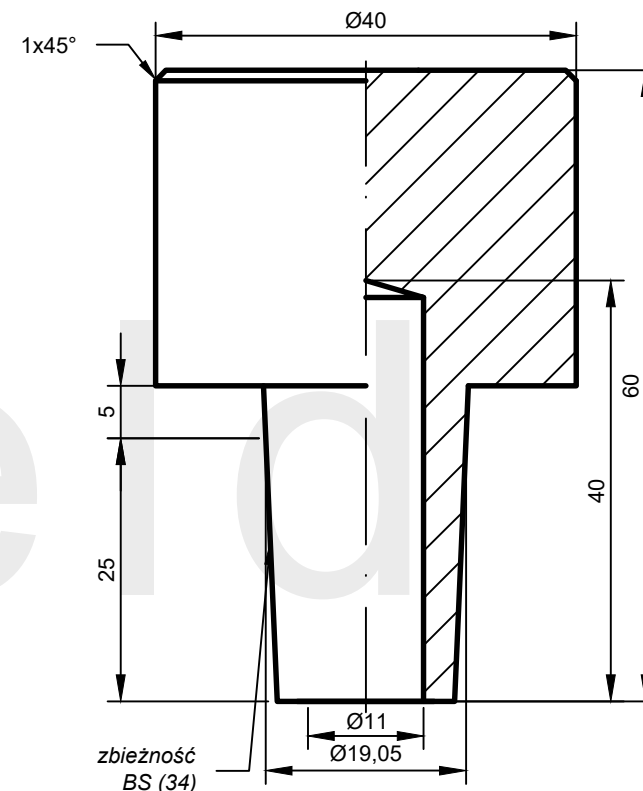




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*wykonanie na zamówienie

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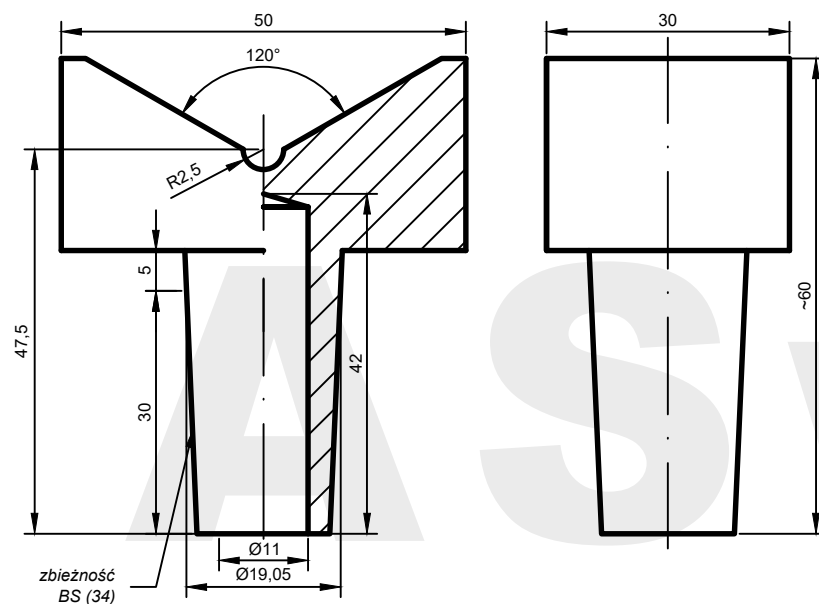
ELEKTRODA PŁASKA
WALCOWA

Chwyt elektrody

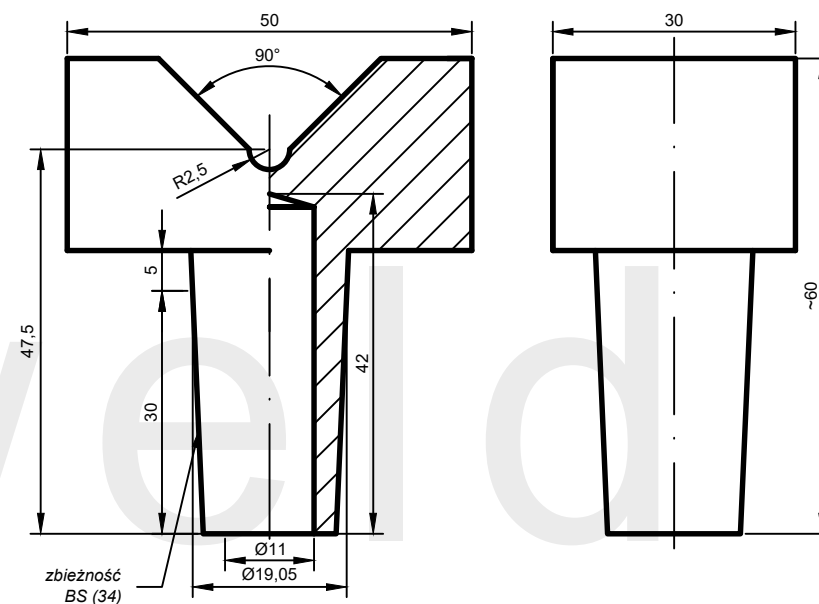
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Karta katalogowa

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*wykonanie na zamówienie

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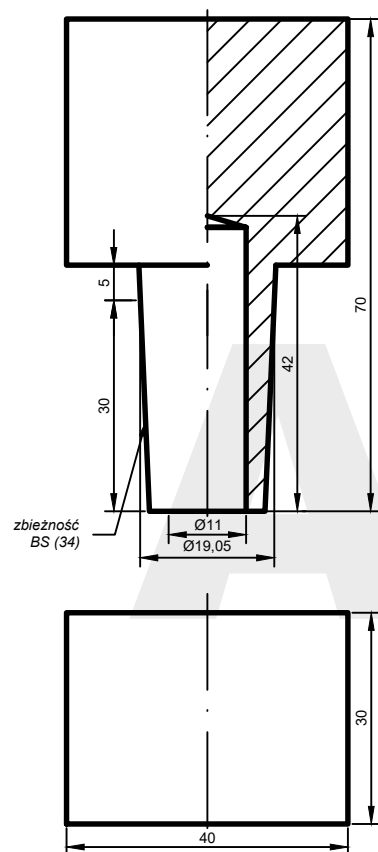
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Z PRYZMĄ**

Chwyt elektrody

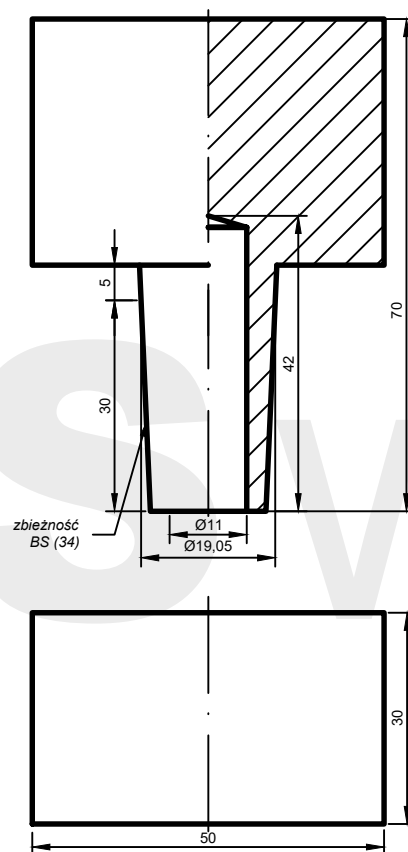
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Karta katalogowa

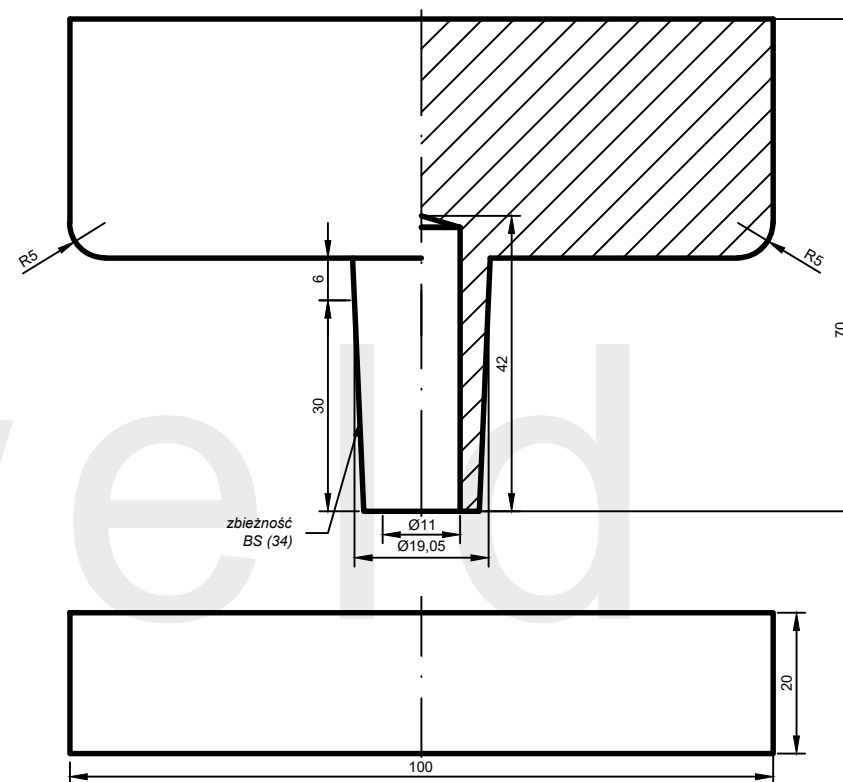
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AW: C-30x50.70-34*



AW: C-20x100.70-34

*wykonanie na zamówienie

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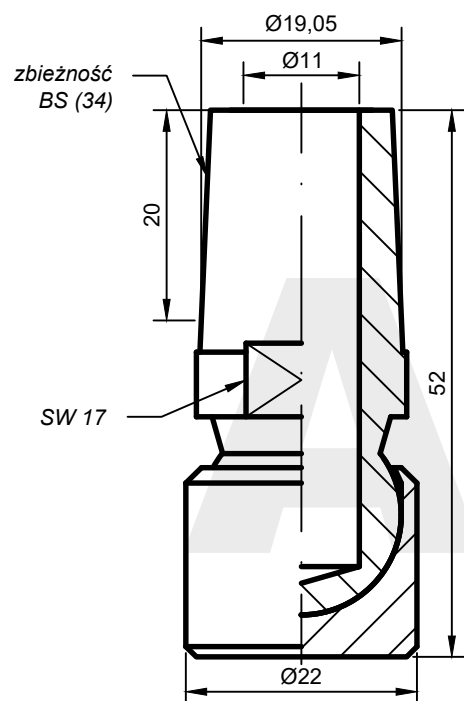
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PROSTOKĄTNA**

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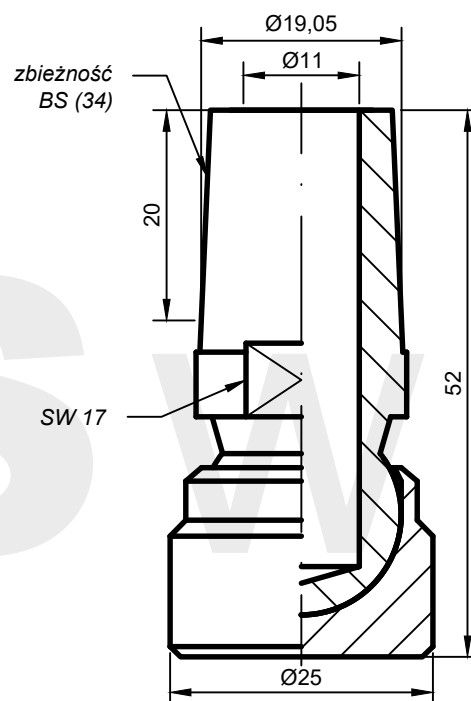
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Karta katalogowa

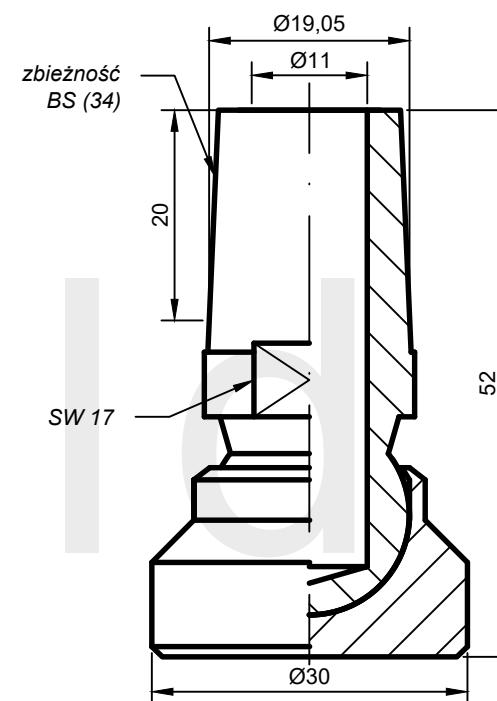
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AW: PK19-25.52-34



AW: PK19-30.52-34

*wykonanie na zamówienie

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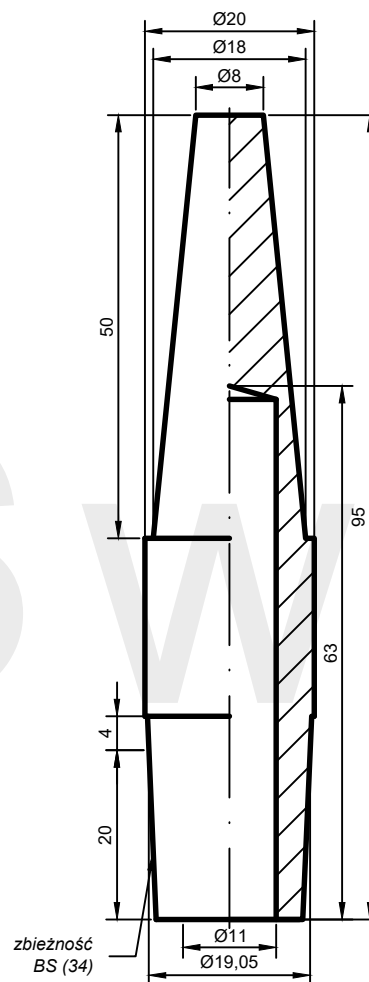
ELEKTRODA WAHLIWA
przegub K19

Chwyt elektrody

34

Karta katalogowa

05-04-01-34



AW: C8-20.95-34*

*wykonanie na zamówienie

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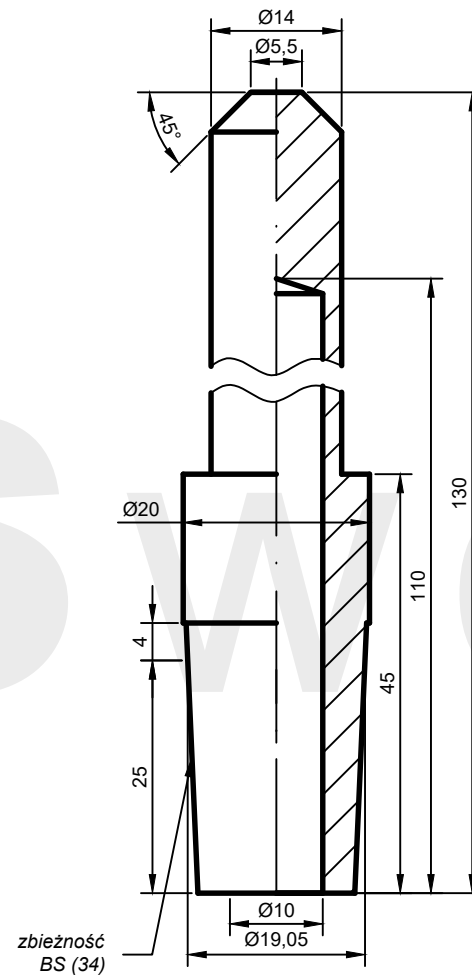
ELEKTRODA PRZEWĘŻANA
TOCZONA

Chwyt elektrody

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Karta katalogowa

05-06-01-34



AW: B1(5,5)-19(14).130-34*

*wykonanie na zamówienie

ASweld

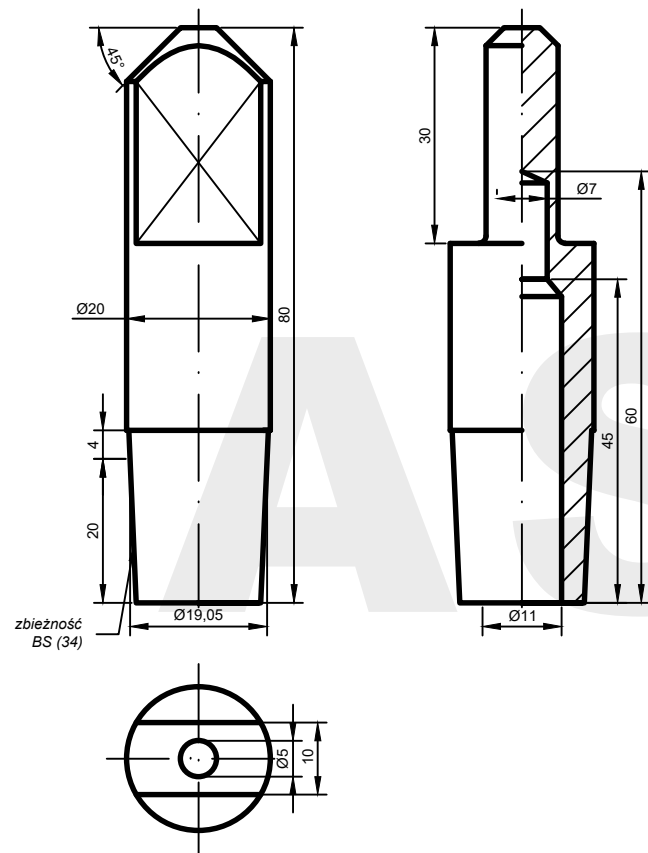
ELEKTRODA PRZEWĘŻANA TOCZONA

Chwyt elektrody

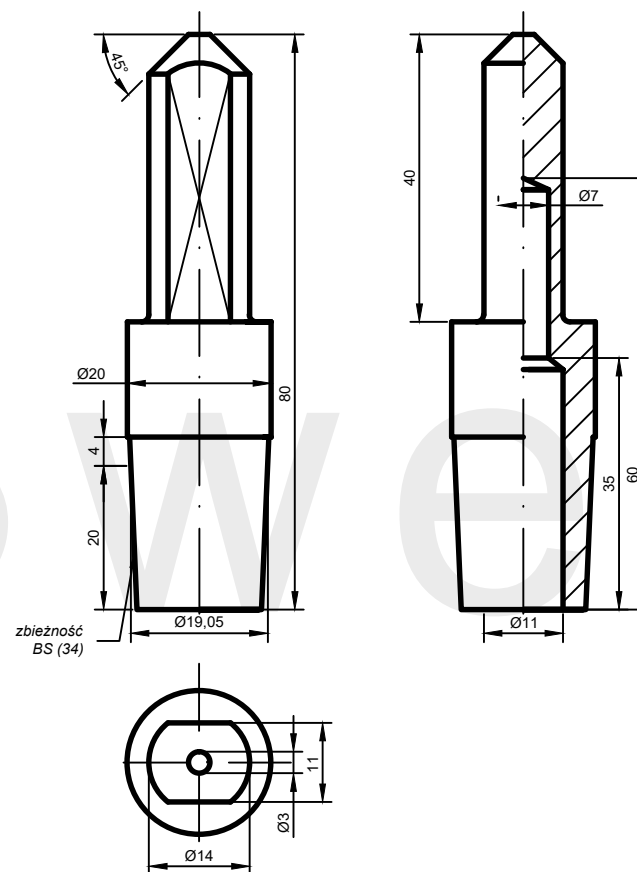
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Karta katalogowa

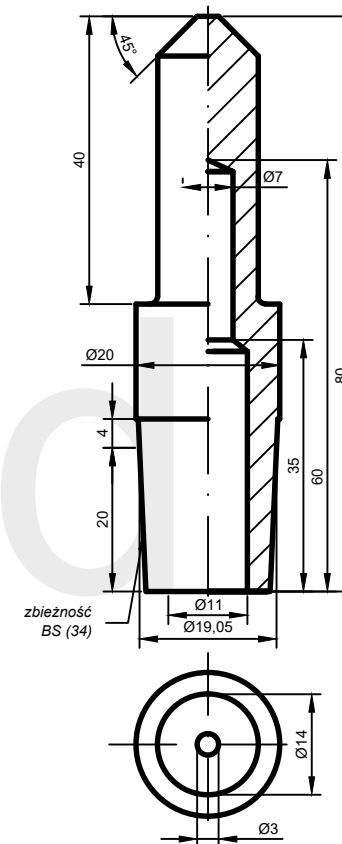
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AW: B1(3)-20(14).80-34

*wykonanie na zamówienie

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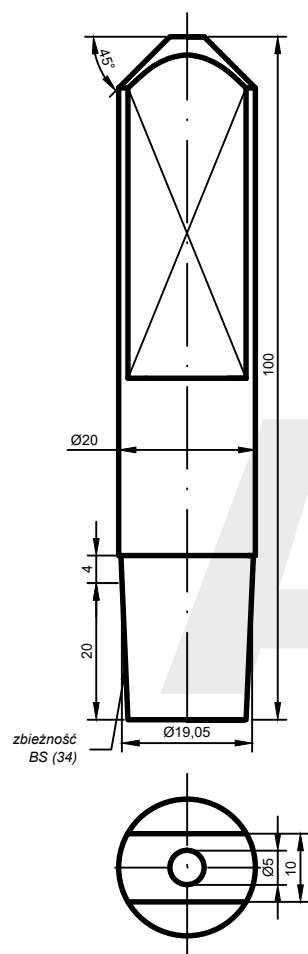
ELEKTRODA PRZEWĘŻANA
FREZOWANA LUB TOCZONA

Chwyt elektrody

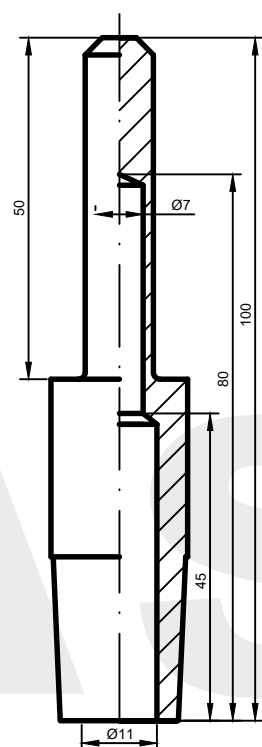
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Karta katalogowa

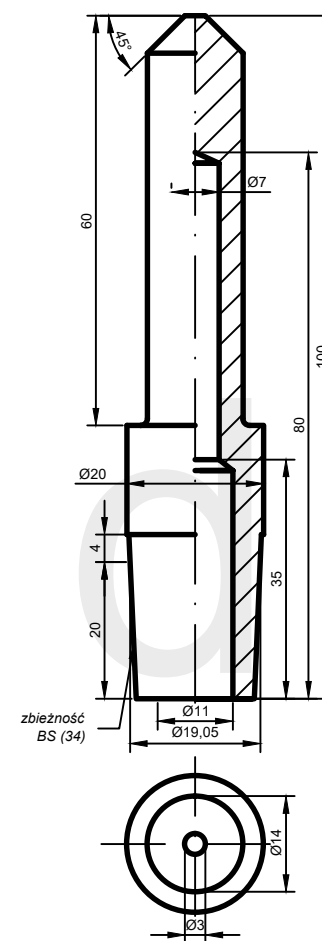
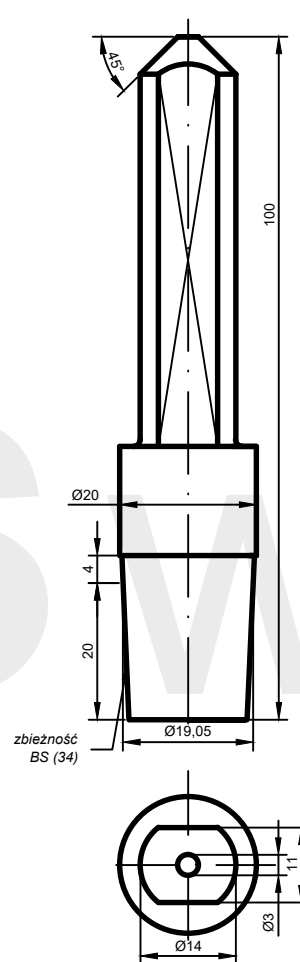
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AW: B1(3)-20(14).100-34

*wykonanie na zamówienie

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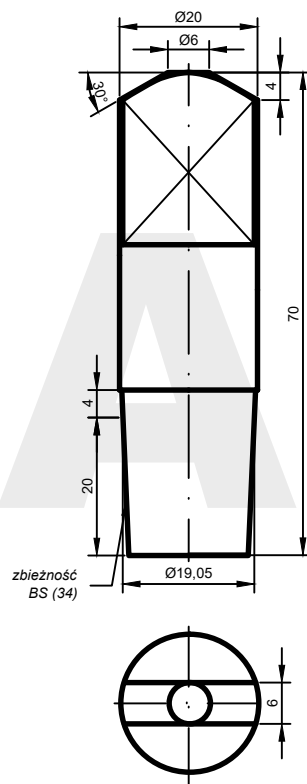
ELEKTRODA PRZEWĘŻANA
FREZOWANA LUB TOCZONA

Chwyt elektrody

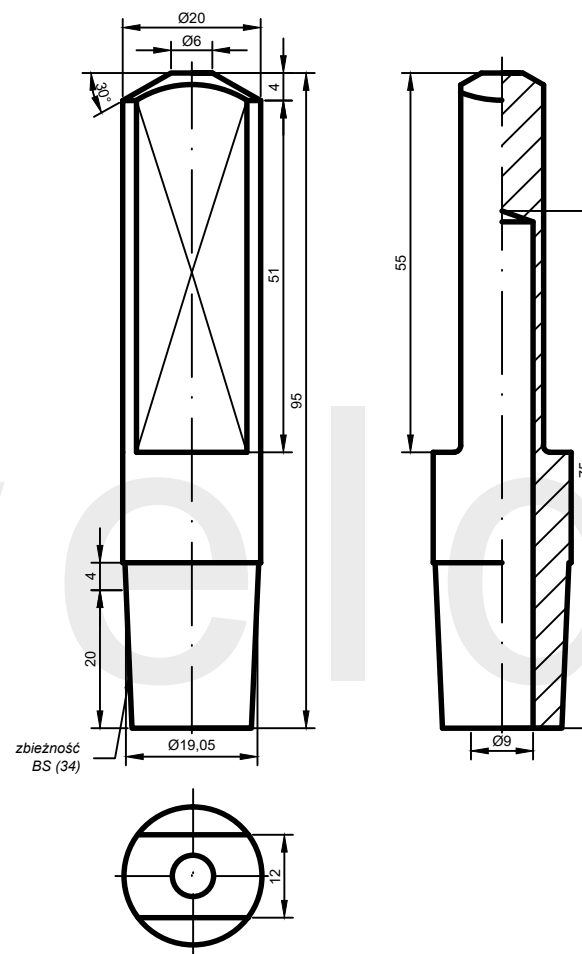
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Karta katalogowa

05-06-04-34



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AW: B(6)-20(20x12).95-34

*wykonanie na zamówienie

ASweld

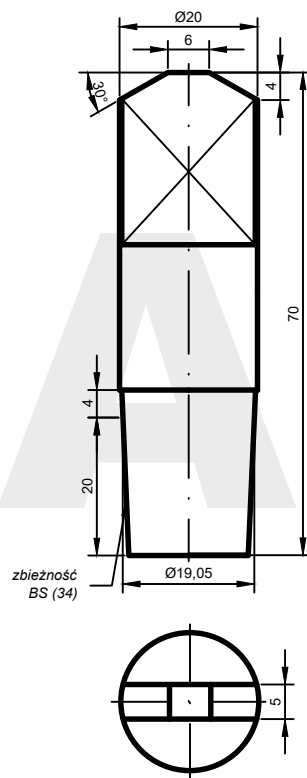
**ELEKTRODA PRZEWĘŻANA
FREZOWANA**

Chwyt elektrody

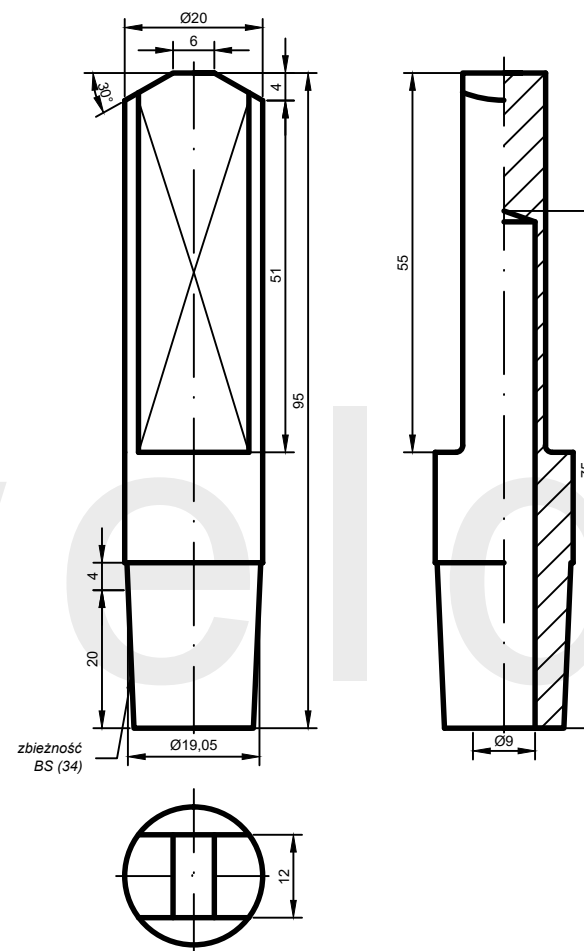
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Karta katalogowa

05-06-05-34



AW: B(6)-20(20x5).70-34



AW: B(6)-20(20x12).95-21

*wykonanie na zamówienie

ASweld

**ELEKTRODA PRZEWĘŻANA
FREZOWANA**

Chwyt elektrody

34

Karta katalogowa

05-06-06-34

ASweld

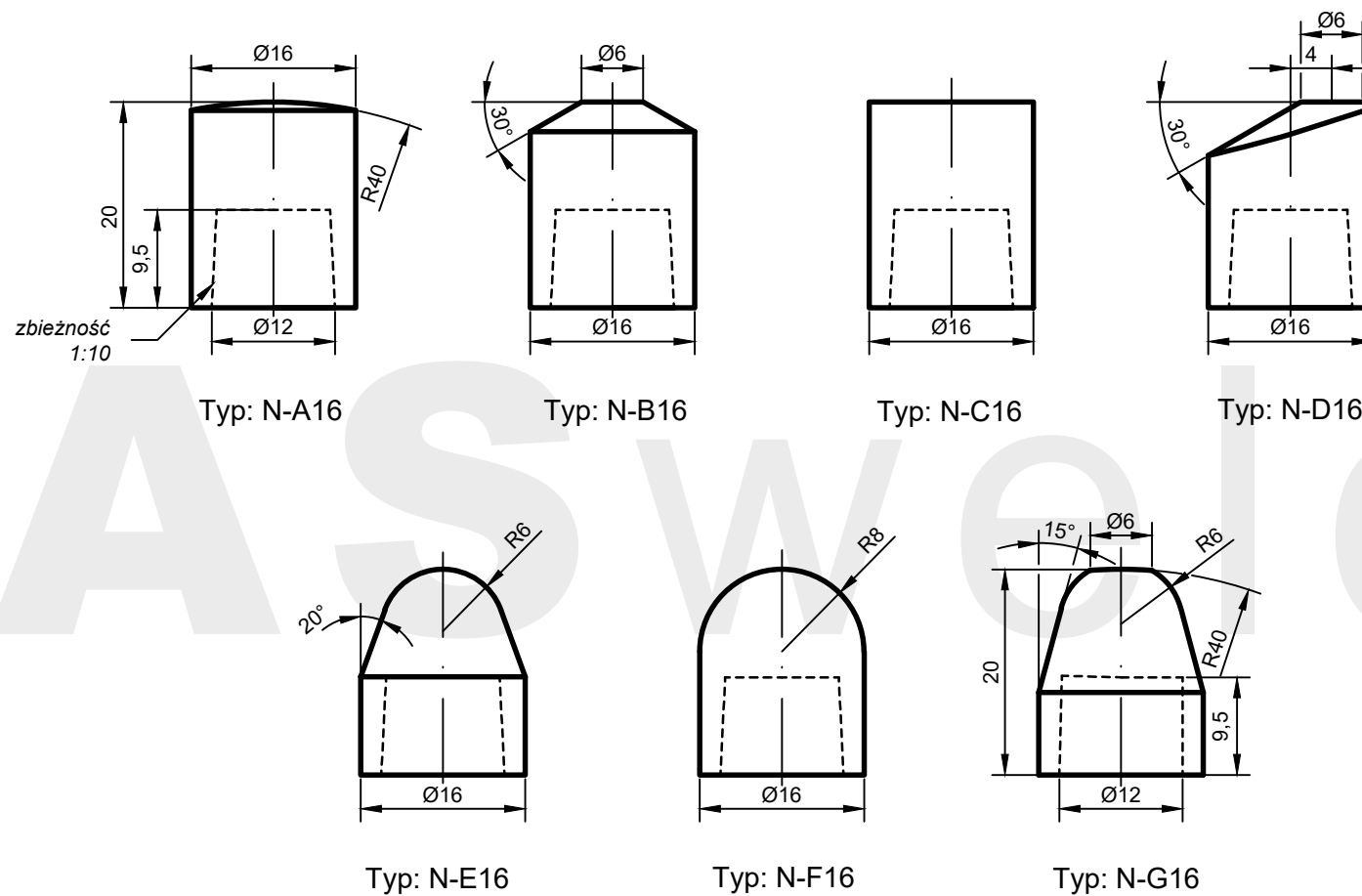
OBSADY ELEKTROD NASADKOWYCH

STOŻEK NR 34

zbieżność BS Ø19,05

Karty katalogowe: 06-__-__-34





*wykonanie na zamówienie

ASweld

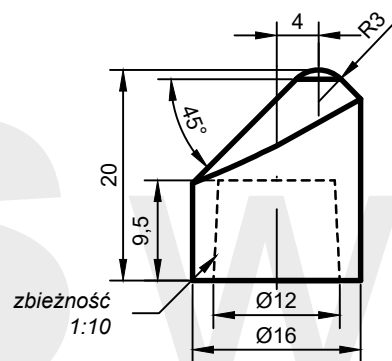
ELEKTRODA NASADKOWA
rozmiar 16

Chwyt elektrody

52

Karta katalogowa

06-00-03-52



AW: N-D16(R3)*

*wykonanie na zamówienie

ASweld

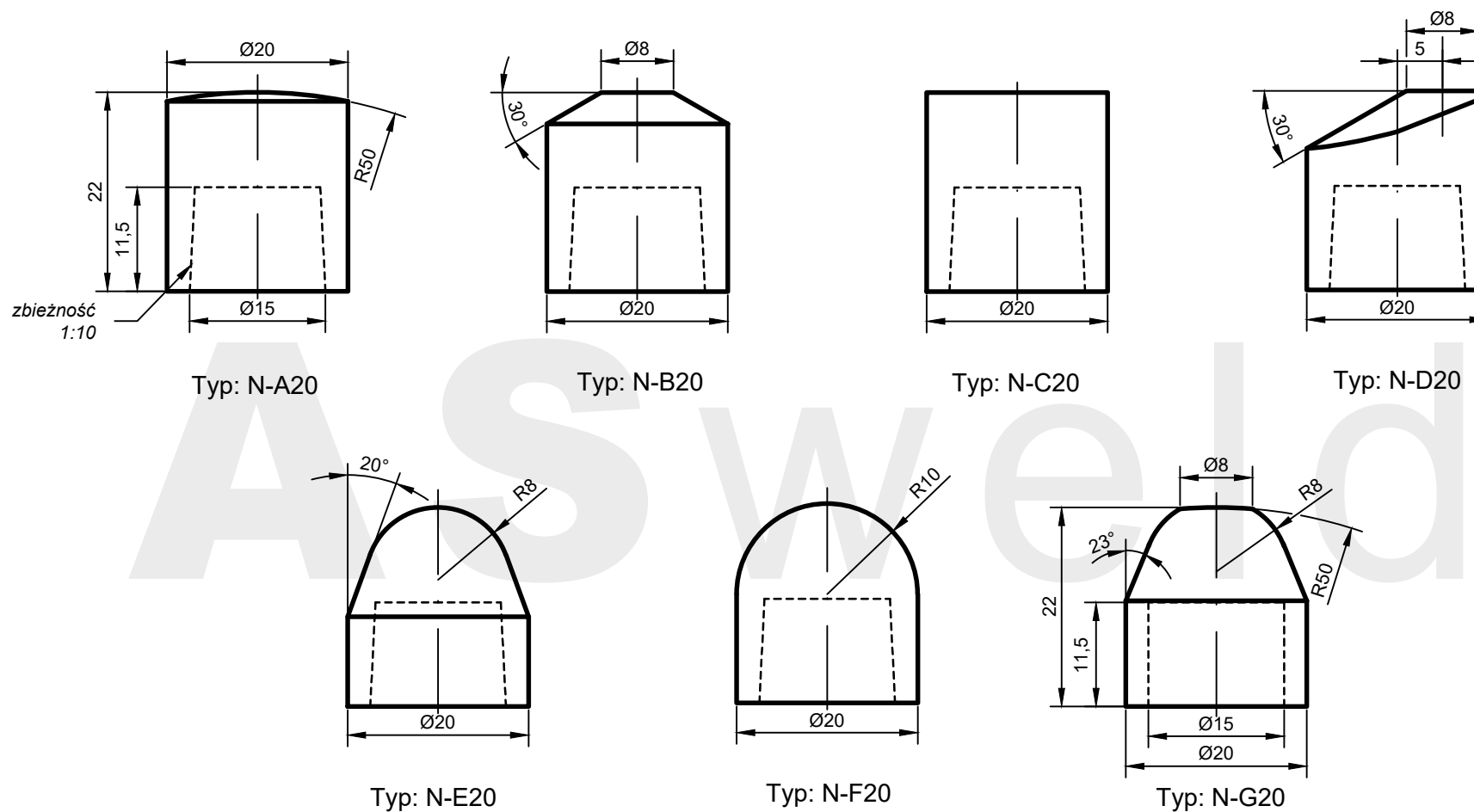
ELEKTRODA NASADKOWA
rozmiar 16

Chwyt elektrody

52

Karta katalogowa

06-00-04-52



*wykonanie na zamówienie

ASweld

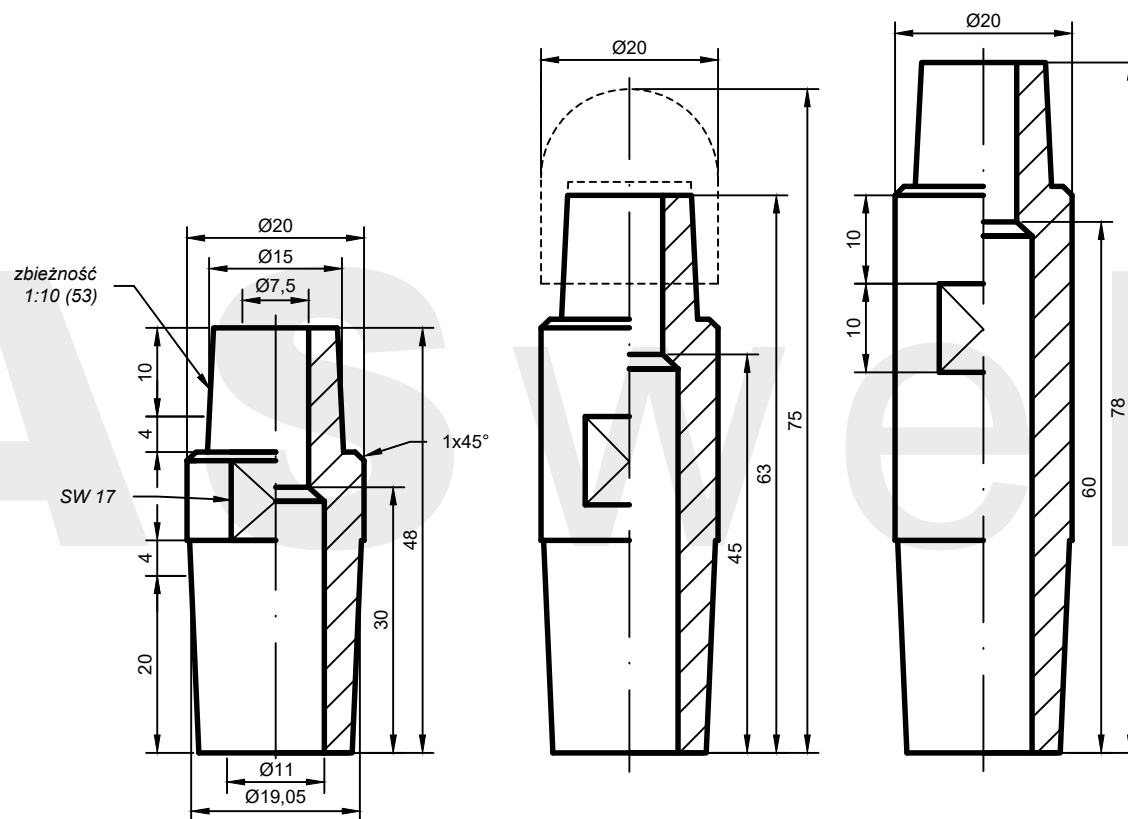
ELEKTRODA NASADKOWA
rozmiar 20

Chwyt elektrody

53

Karta katalogowa

06-00-05-53



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AW: TR53-20.63-34

AW: TR53-20.78-34*

*wykonanie na zamówienie

ASweld

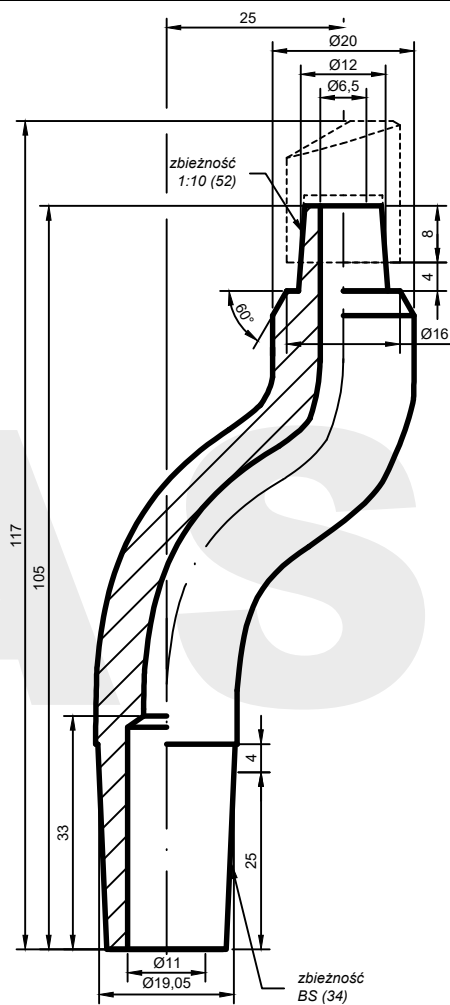
OBSADA ELEKTROD NASADKOWYCH
TRZON PROSTY Z OTWOREM PRZELOTOWYM

Mocowanie

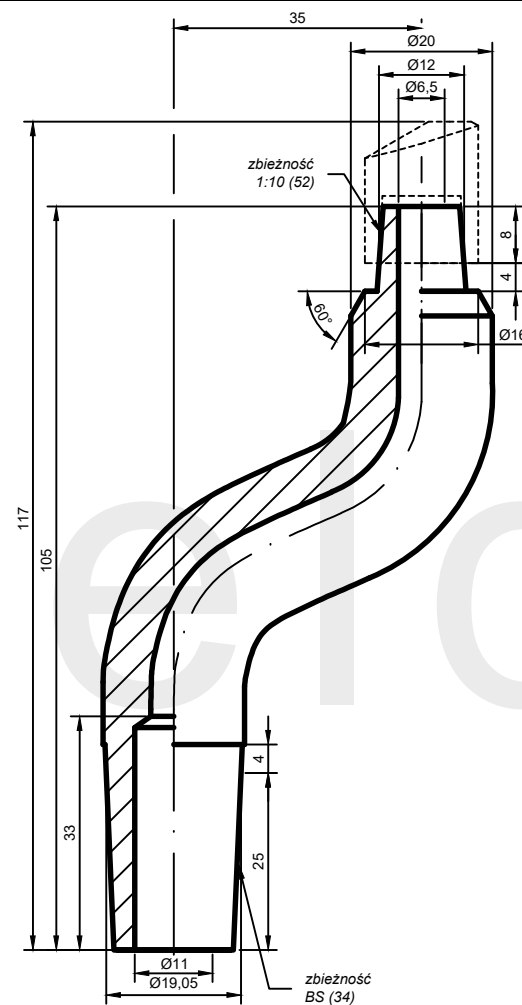
34/53

Karta katalogowa

06-01-01-34

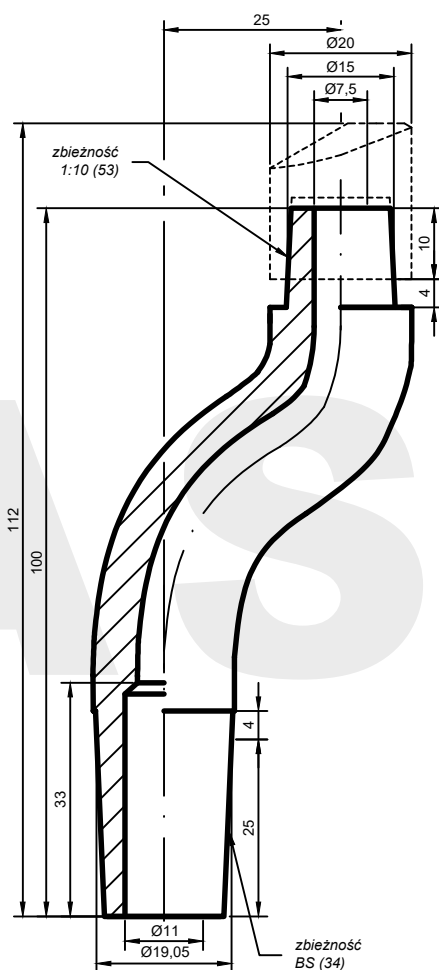


AW: TR52-20.105.25-34*

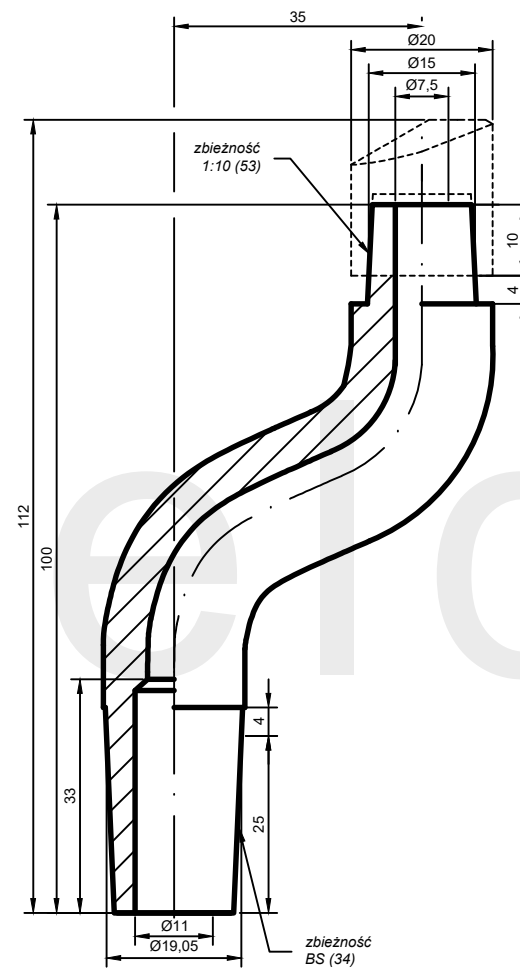


AW: TR52-20.105.35-34*

*wykonanie na zamówienie



AW: TR53-20.100.25-34*



AW: TR53-20.100.35-34*

*wykonanie na zamówienie

ASweld

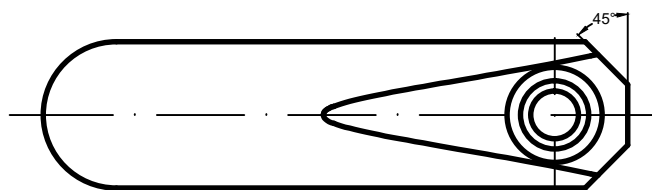
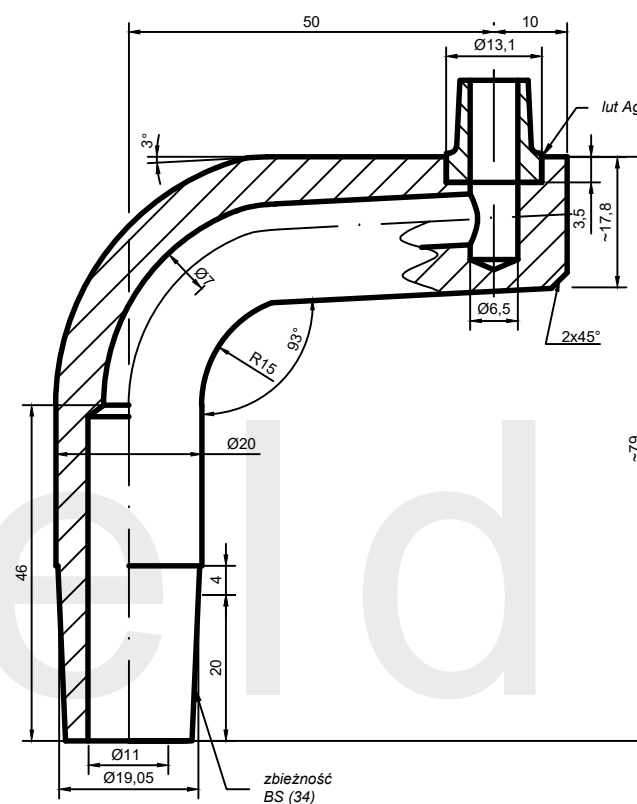
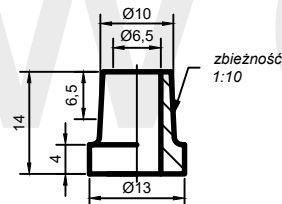
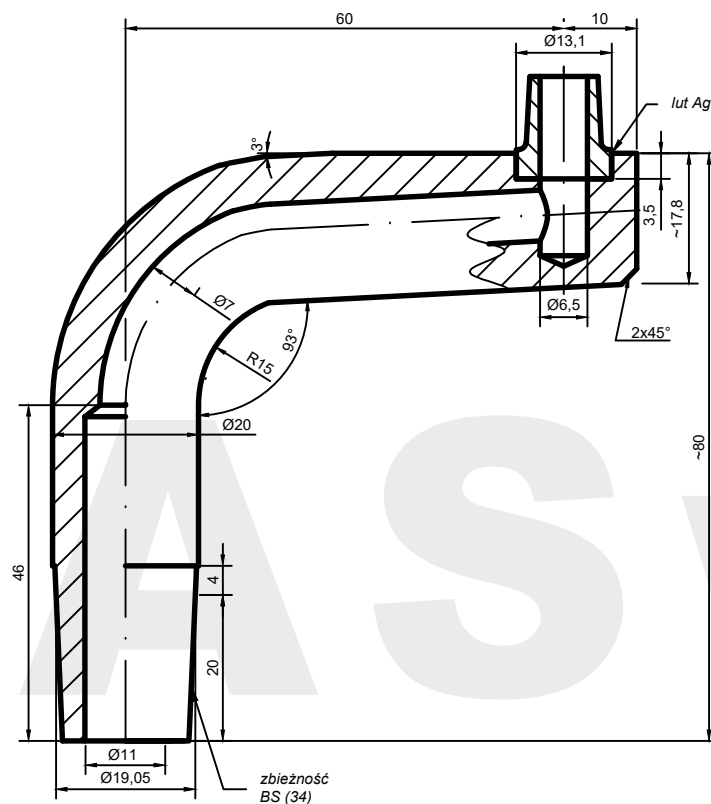
OBSADA ELEKTROD NASADKOWYCH
TRZON ODSADZONY Z OTWOREM PRZELOTOWYM

Mocowanie

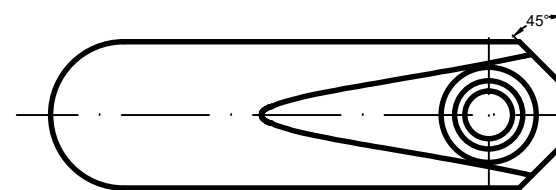
34/53

Karta katalogowa

06-02-02-34



AW: TR51-20.80.60-34*



AW: TR51-20.79.50-34*

*wykonanie na zamówienie

ASweld

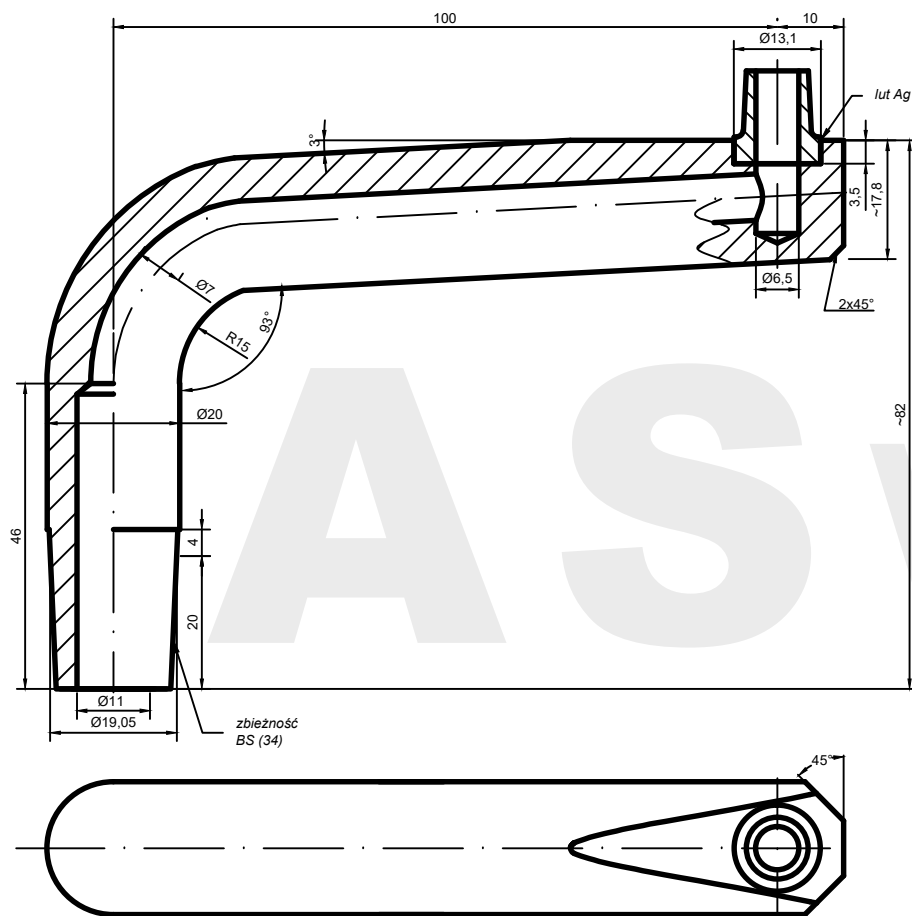
OBSADA ELEKTROD NASADKOWYCH
TRZON ODSADZONY GIĘTY

Mocowanie

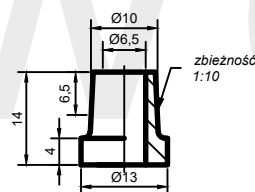
34

Karta katalogowa

06-03-01-34



AW: TR51-20.82.100-34*



AW: TR51-20.81.80-34*

*wykonanie na zamówienie

ASweld

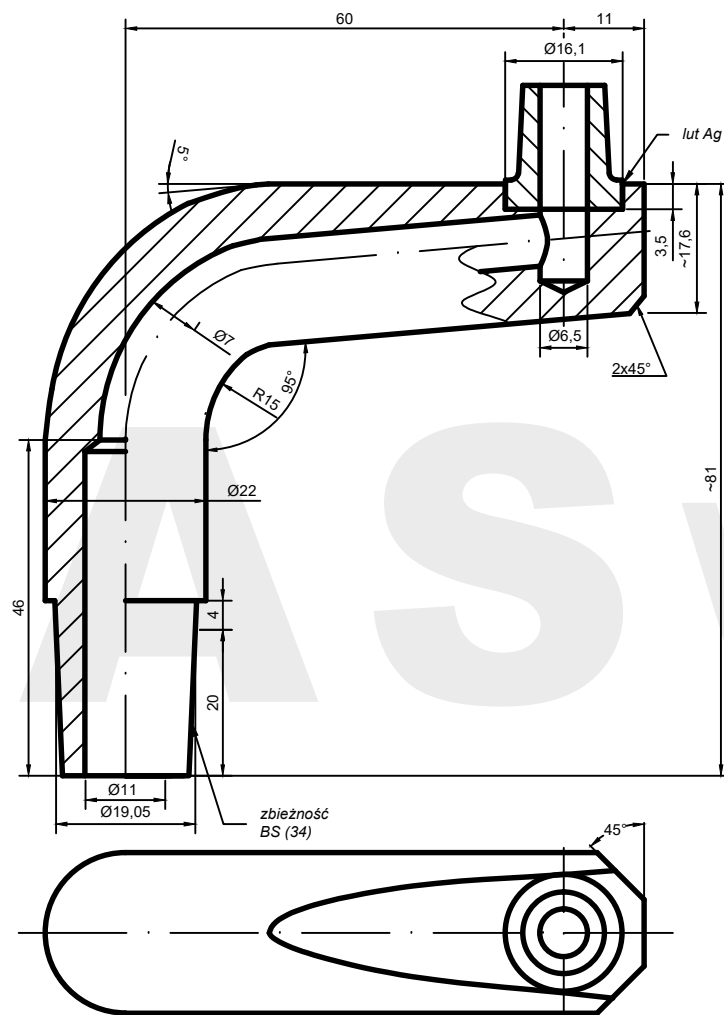
OBSADA ELEKTROD NASADKOWYCH
TRZON ODSADZONY GIĘTY

Mocowanie

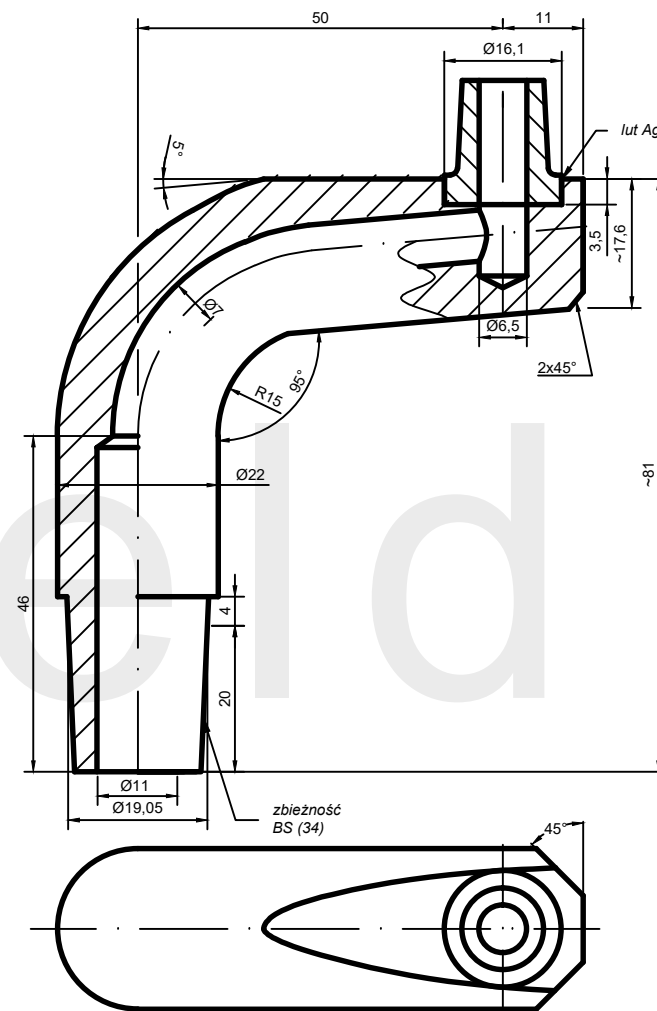
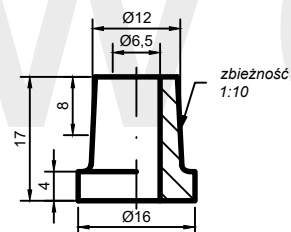
34

Karta katalogowa

06-03-02-34



AW: TR52-22.81.60-34*



AW: TR52-22.81.50-34*

*wykonanie na zamówienie

ASweld

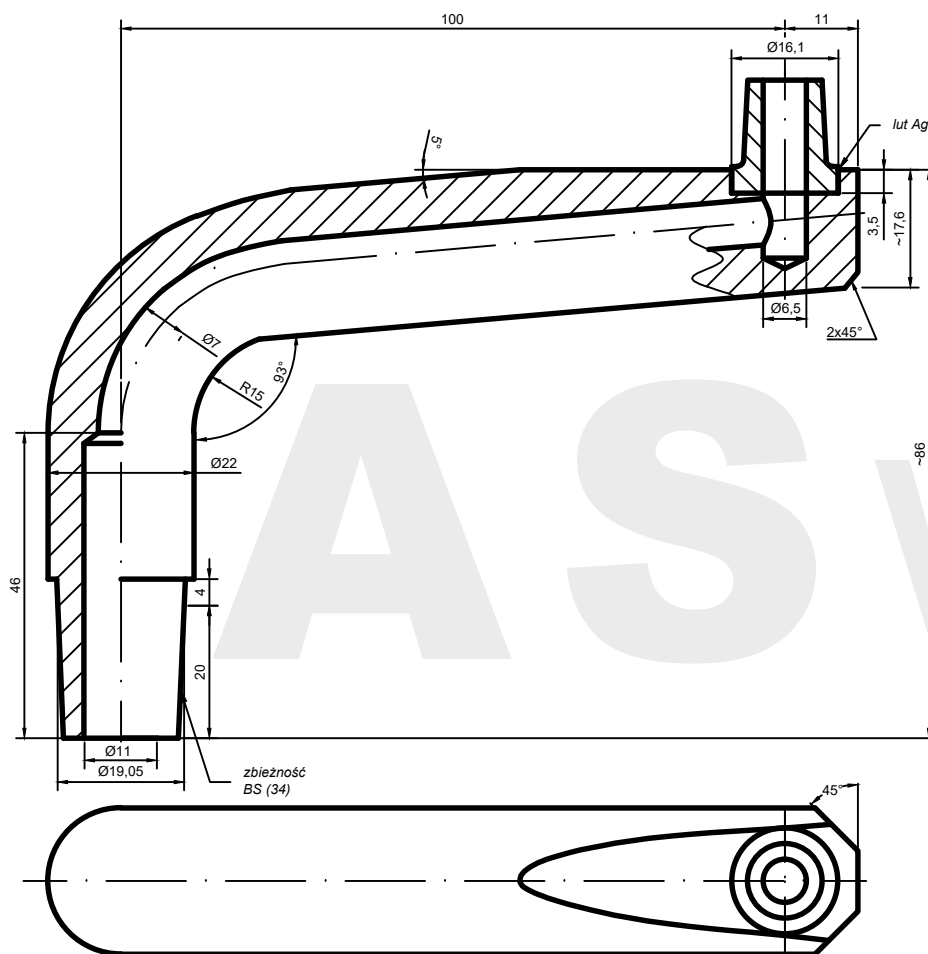
OBSADA ELEKTROD NASADKOWYCH
TRZON ODSADZONY GIĘTY

Mocowanie

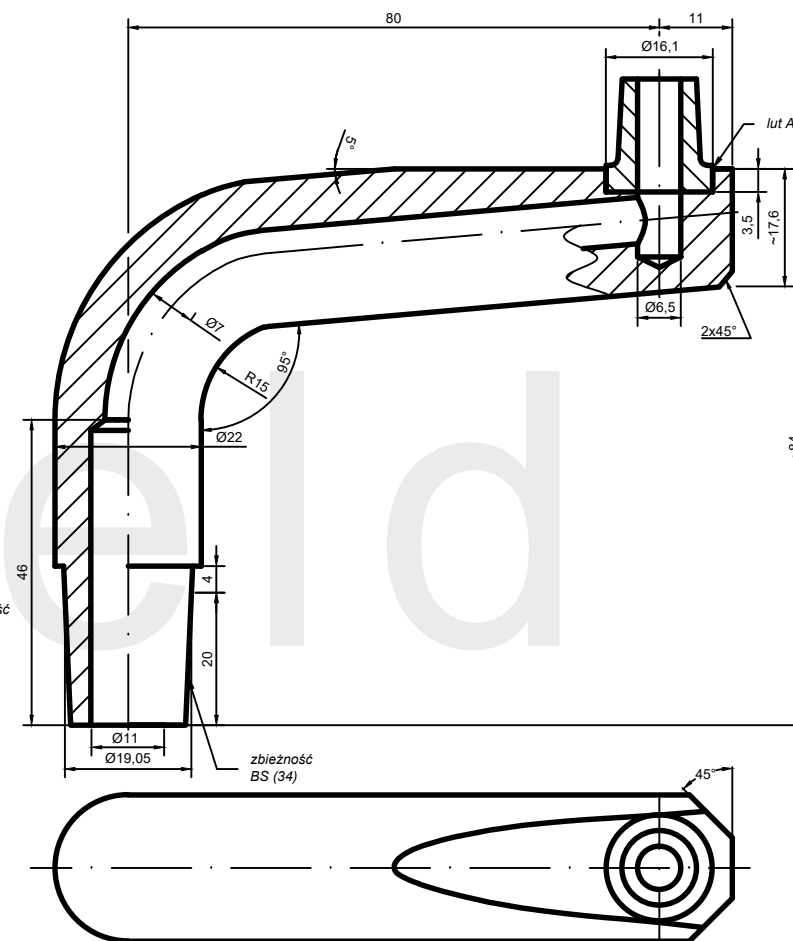
34

Karta katalogowa

06-03-03-34



AW: TR52-22.86.100-34*



AW: TR52-22.84.80-34*

*wykonanie na zamówienie

ASweld

OBSADA ELEKTROD NASADKOWYCH
TRZON ODSADZONY GIĘTY

Mocowanie

34

Karta katalogowa

06-03-04-34

ASweld

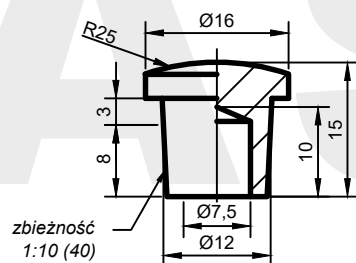
OBSADY ELEKTROD GRZYBKOWYCH I WKRĘTEK ELEKTRODOWYCH

STOŻEK NR 34

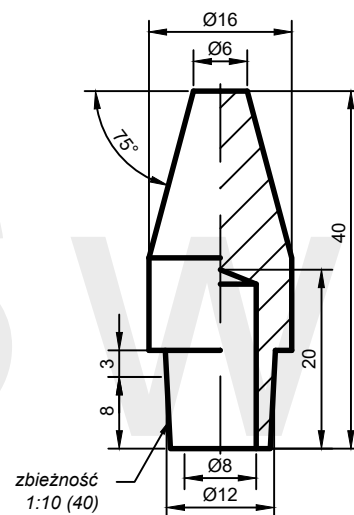
zbieżność BS Ø19,05

Karty katalogowe: 07-__-__-34

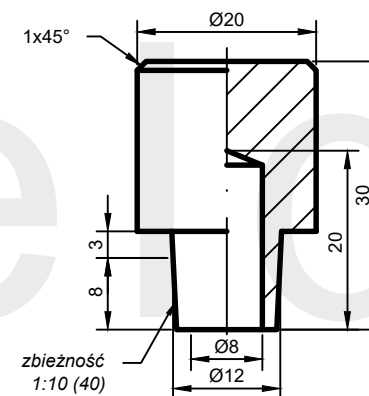




AW: A(25)-16.15-40



AW: B3(6)-16.40-40



AW: C-20.30-40

*wykonanie na zamówienie

ASweld

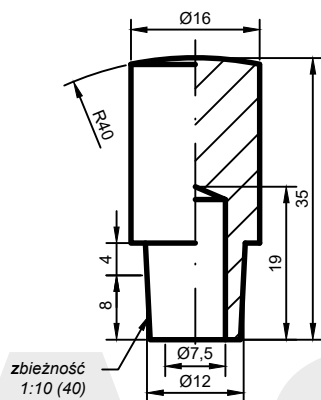
ELEKTRODA GRZYBKOWA

Chwyt elektrody

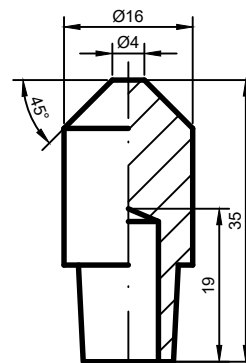
40

Karta katalogowa

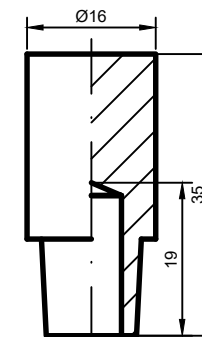
07-00-01-40



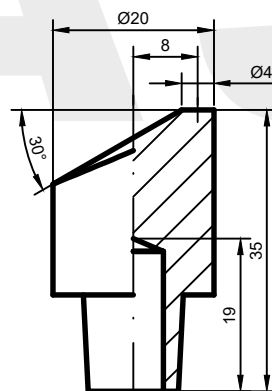
AW: A(40)-16.35-40



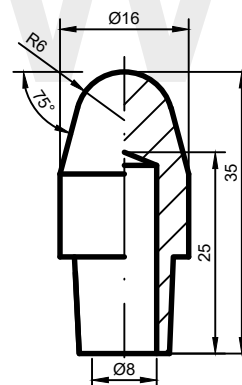
AW: B1(4)-16.35-40



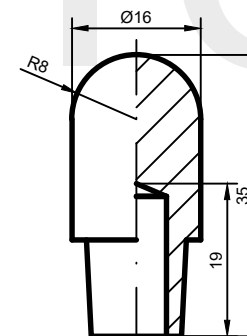
AW: C-16.35-40



AW: D(4)-20.35-40



AW: E3(6)-16.35-40



AW: F-16.35-40

*wykonanie na zamówienie

ASweld

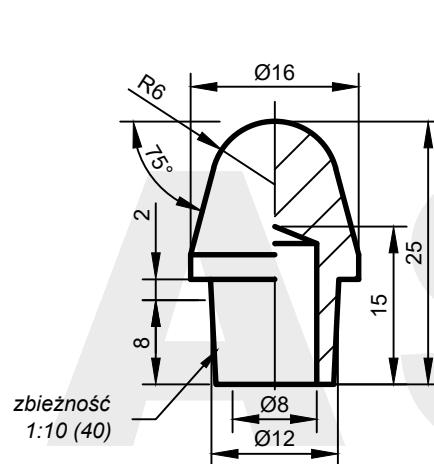
ELEKTRODA GRZYBKOWA

Chwyt elektrody

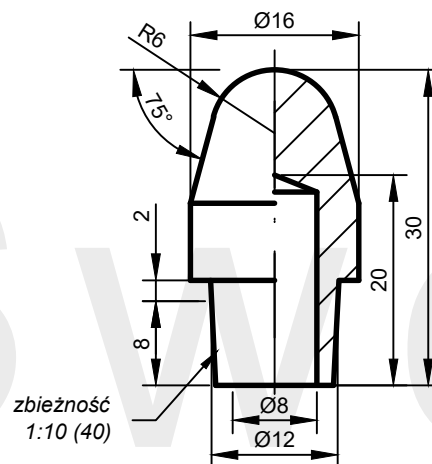
40

Karta katalogowa

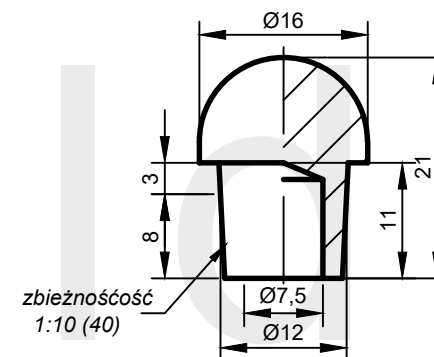
07-00-02-40



AW: E3(6)-16.25-40



AW: E3(6)-16.30-40



AW: F-16.21-40

*wykonanie na zamówienie

ASweld

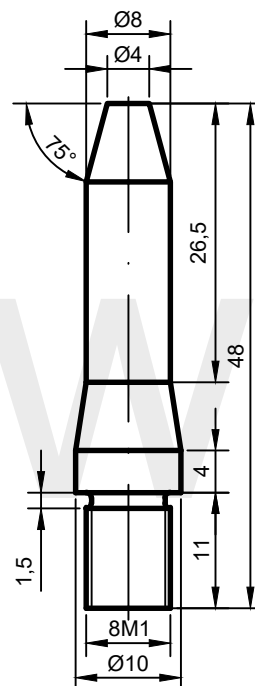
ELEKTRODA GRZYBKOWA

Chwyt elektrody

40

Karta katalogowa

07-00-03-40



AW: B3(4)-10(8).48-8M1

*wykonanie na zamówienie

ASweld

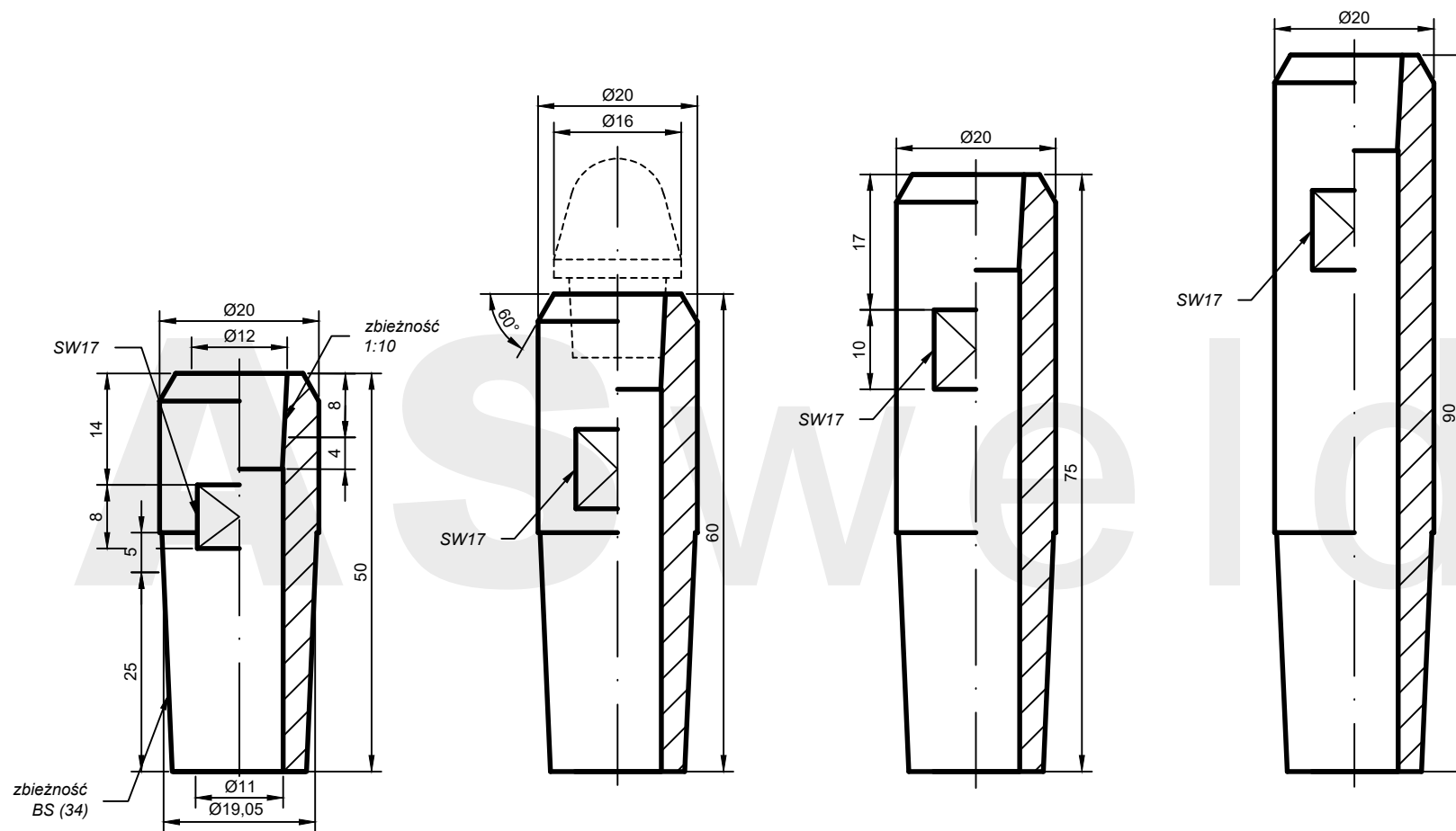
WKRETKA ELEKTRODOWA

Mocowanie

8M1

Karta katalogowa

07-00-04-8M1



AW: GN40-20.45-34*

AW: GN40-20.60-34

AW: GN40-20.75-34*

AW: GN40-20.90-34*

*wykonanie na zamówienie

ASweld

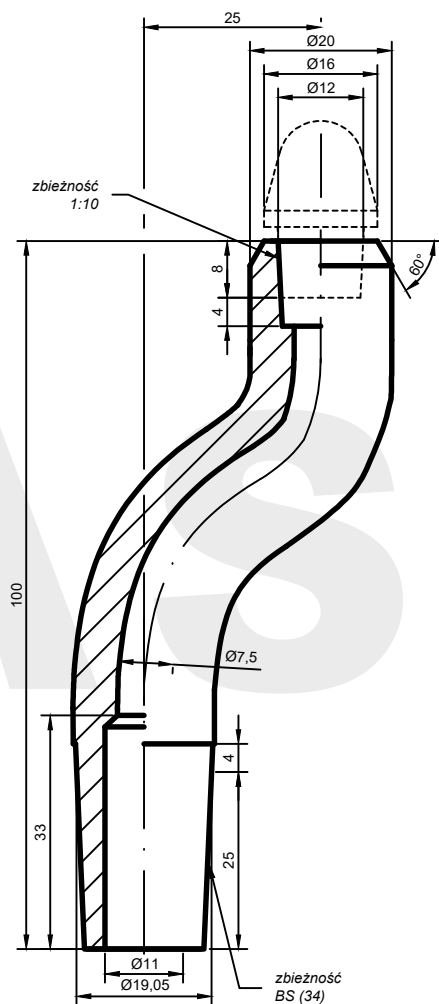
**OBSADA ELEKTROD GRZYBKOWYCH
PROSTA**

Mocowanie

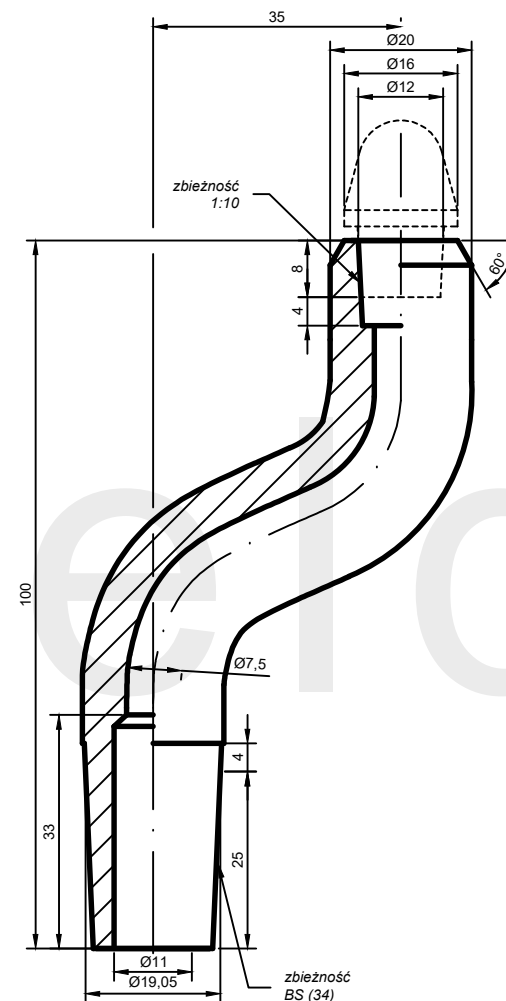
34/40

Karta katalogowa

07-01-01-34



AW: GN40-20.100.25-34



AW: GN40-20.100.35-34

*wykonanie na zamówienie

ASweld

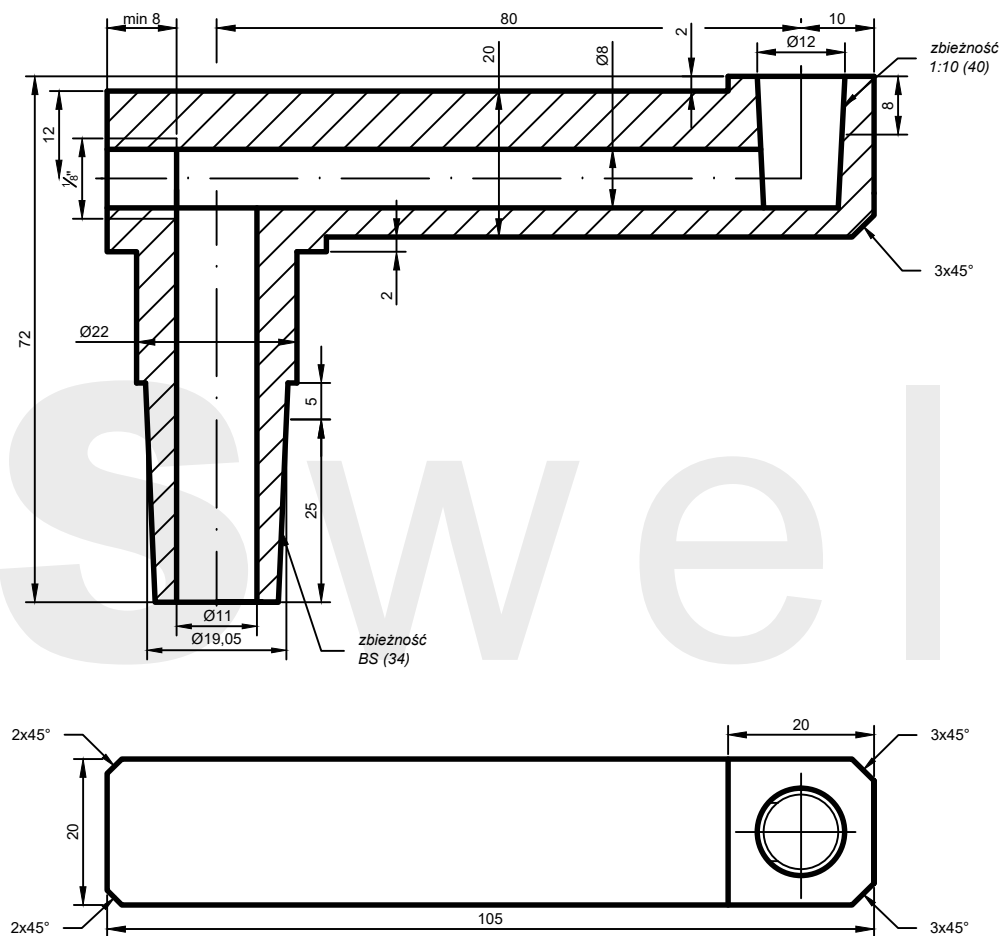
OBSADA ELEKTROD GRZYBKOWYCH
ODSADZONA

Mocowanie

34/40

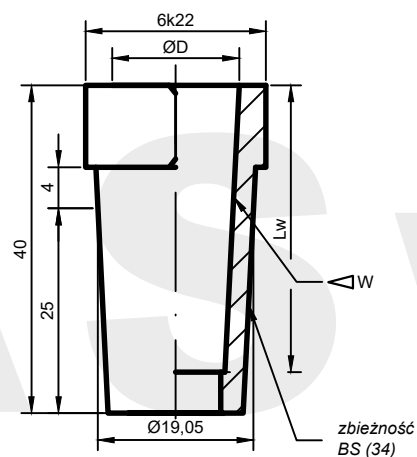
Karta katalogowa

07-02-01-34



AW: GN40-105x20.72.80-34

*wykonanie na zamówienie



$\triangle W$	$\varnothing D$	Lw
45	$\varnothing 15,5$	35
40	$\varnothing 12$	15
33*	$\varnothing 14,8$	28
21*	$\varnothing 17,78$	28
11*	$\varnothing 12,7$	23

AW: GN $\triangle W$ -6k22.40-34

*wykonanie na zamówienie

ASweld

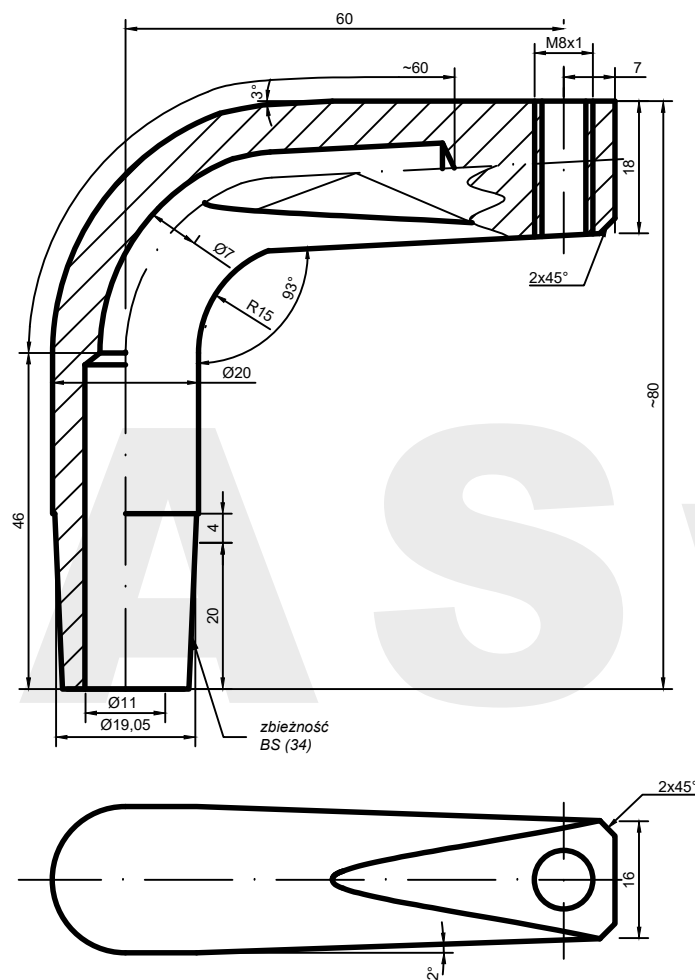
ADAPTER ELEKTRODOWY
REDUKCJA STOŻKÓW

Mocowanie

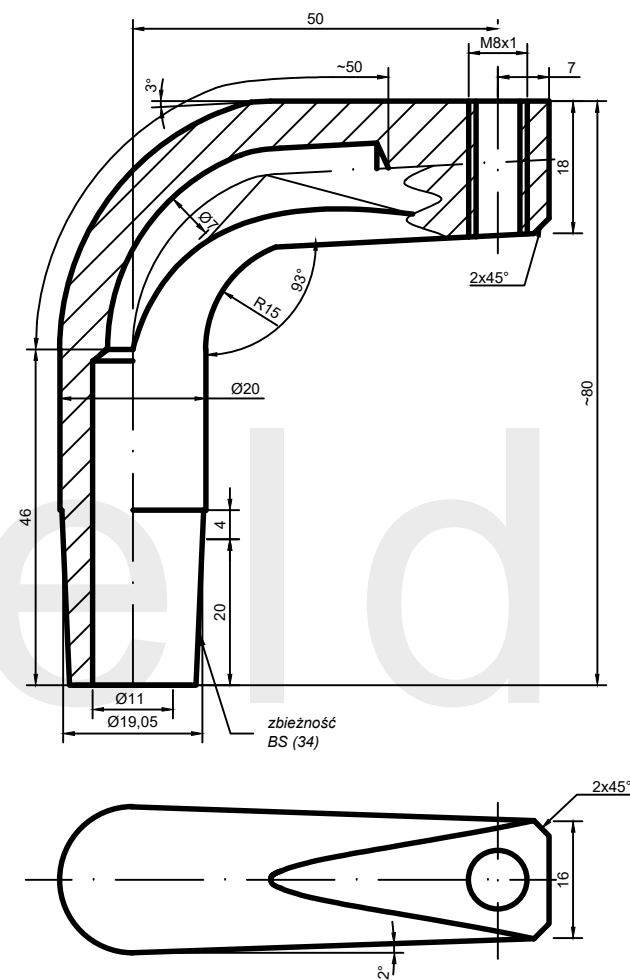
34

Karta katalogowa

07-04-00-34



AW: GN8M1-20.80.60-34



AW: GN8M1-20.80.50-34 *wykonanie na zamówienie

ASweld

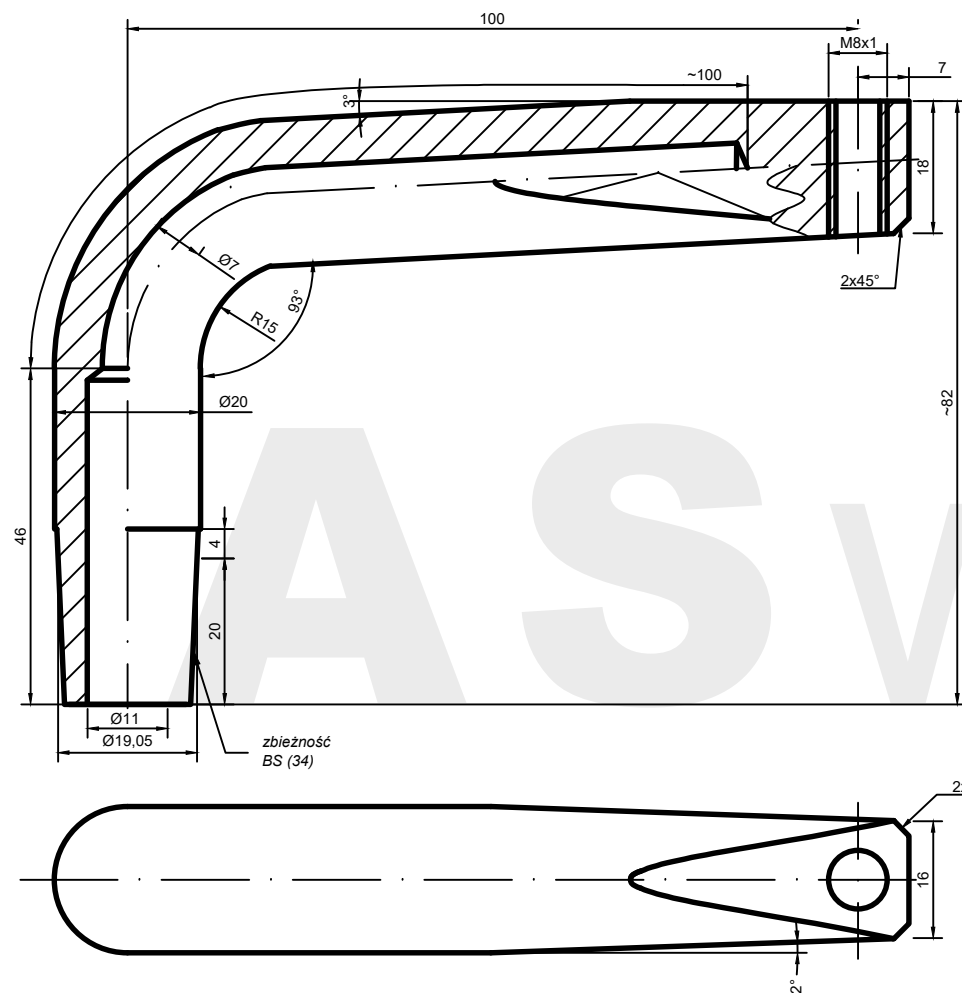
OBSADA DLA WKRETEK ELEKTRODOWYCH
ODSADZONA

Mocowanie

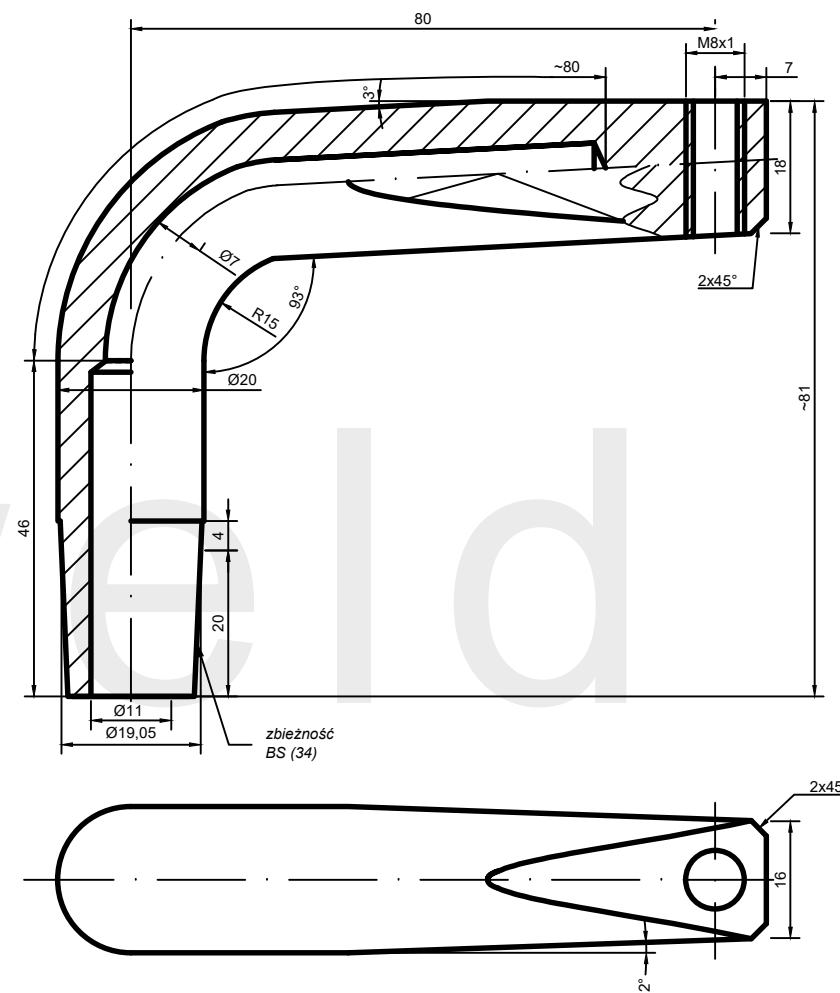
34

Karta katalogowa

07-05-01-34



AW: GN8M1-20.82.100-34



AW: GN8M1-20.81.80-34 *wykonanie na zamówienie

ASweld

OBSADA DLA WKRETEK ELEKTRODOWYCH
ODSADZONA

Mocowanie

34

Karta katalogowa

07-05-02-34

ASweld

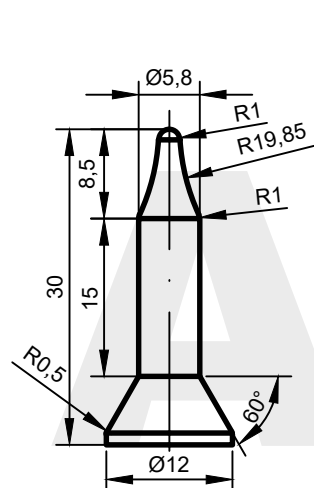
ELEKTRODY DO ZGRZEWANIA ŚRUB I NAKRĘTEK

STOŻEK NR 34

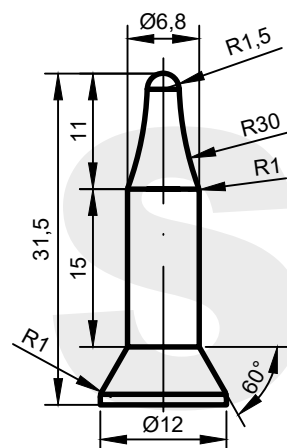
zbieżność BS Ø19,05

Karty katalogowe: 08-__-__-34

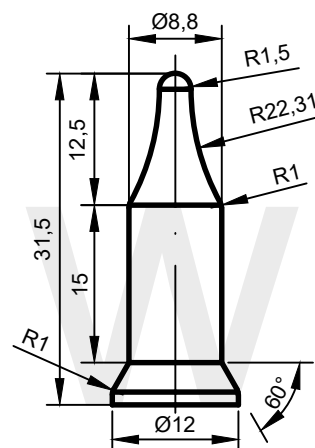




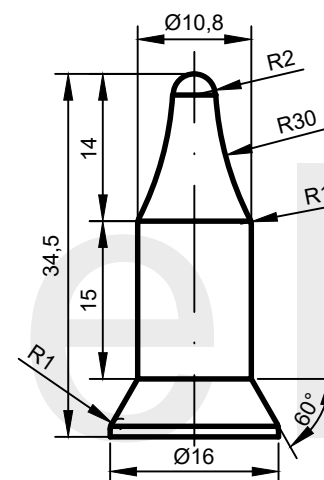
AW: PA-M5-KCF



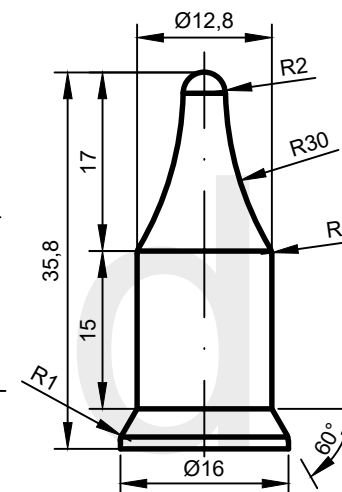
AW: PA-M6-KCF
PA-M6-CER



AW: PA-M8-KCF
PA-M8-CER

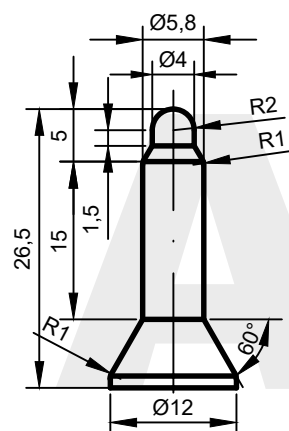


AW: PA-M10-KCF

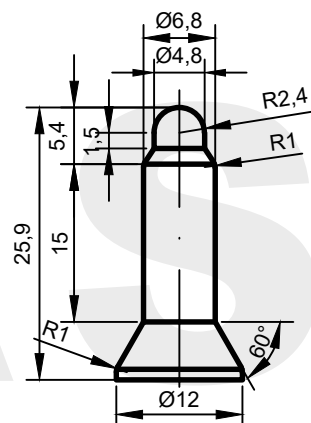


AW: PA-M12-KCF

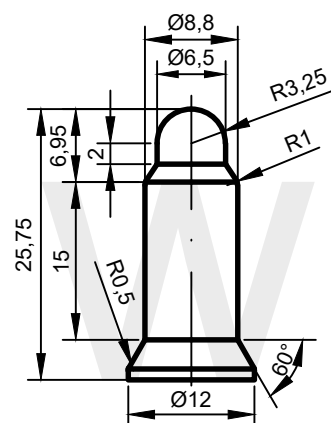
*wykonanie na zamówienie



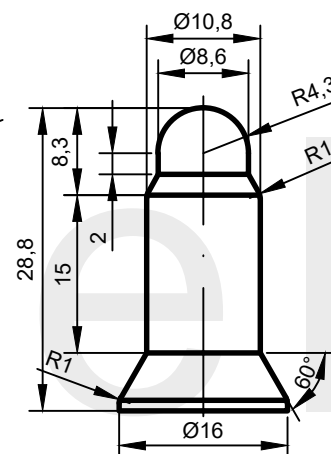
AW: PR-M5-KCF



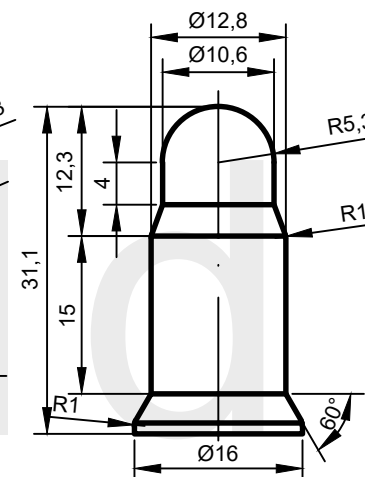
AW: PR-M6-KCF



AW: PR-M8-KCF

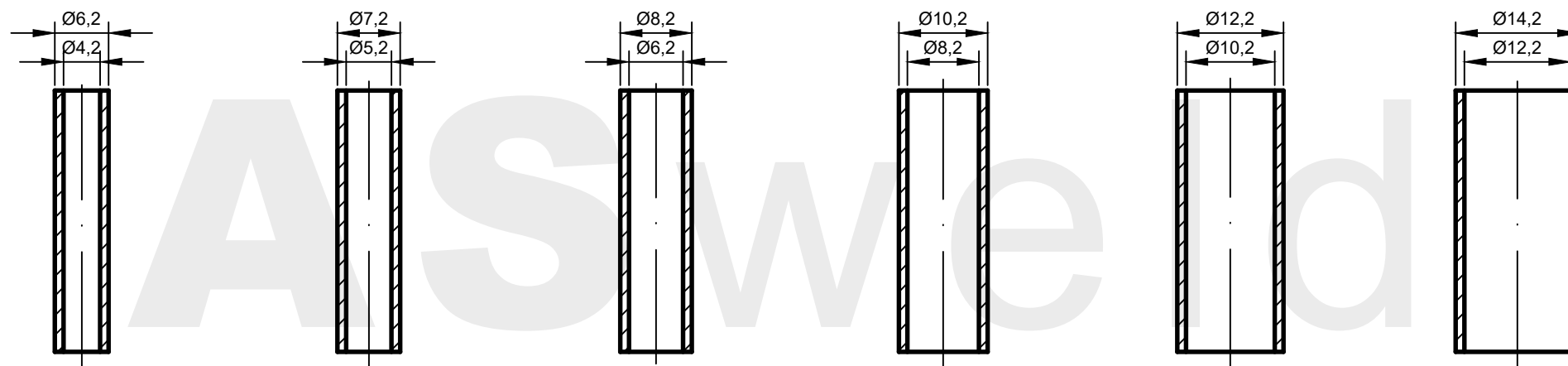


AW: PR-M10-KCF



AW: PR-M12-KCF

*wykonanie na zamówienie



AW: T-M4-KCF

AW: T-M5-KCF

AW: T-M6-KCF

AW: T-M8-KCF

AW: T-M10-KCF

AW: T-M12-KCF

*wykonanie na zamówienie

ASweld

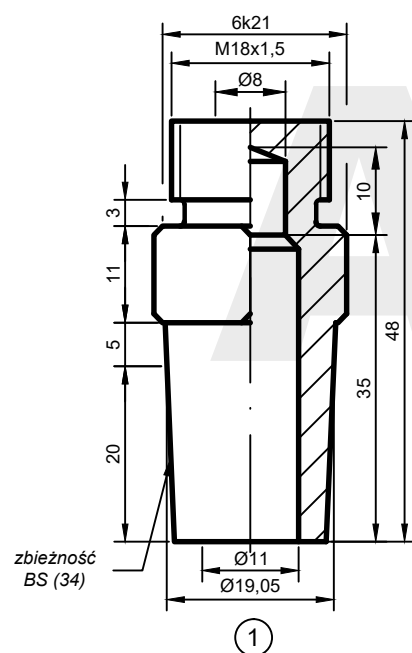
TULEJA Z KCF
DO ZGRZEWANIA ŚRUB

Karta katalogowa

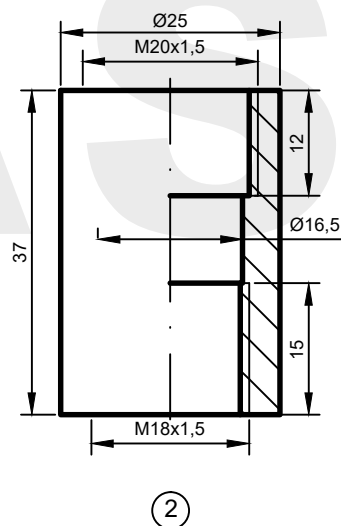
08-00-03-00

Pin do zgrzewania		A [mm]
ręcznego	automatycznego	
PR-M5-KCF	PA-M5-KCF	5.8
PR-M6-KCF	PA-M6-KCF	6.8
PR-M8-KCF	PA-M8-KCF	8.8

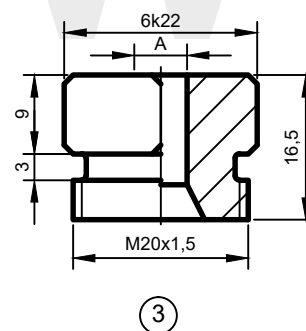
PA-M6-CER	6.8
PA-M8-CER	8.8



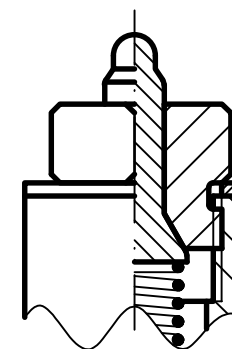
AW: TR-6k22.48-34/18M1,5



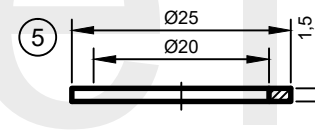
AW: KR20M1,5-25.37-18M1,5



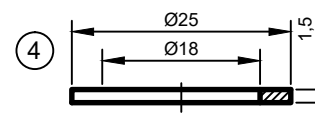
AW: WA-6k22.17-20M1,5



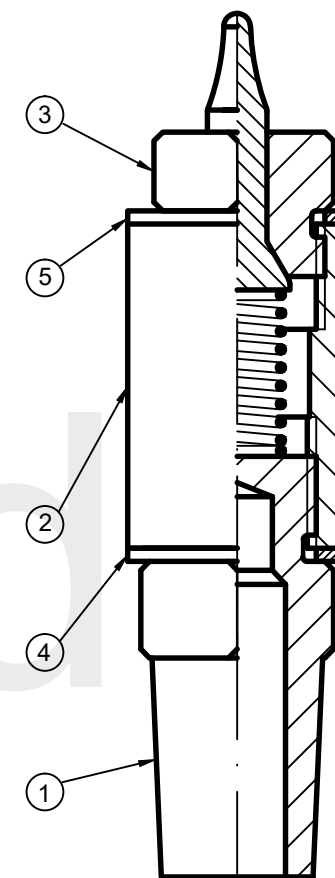
Elektroda z pinem do ręcznego podawania nakrętek



AW: P20-25.1,5



AW: P18-25.1,5



Elektroda z pinem do automatycznego podawania nakrętek

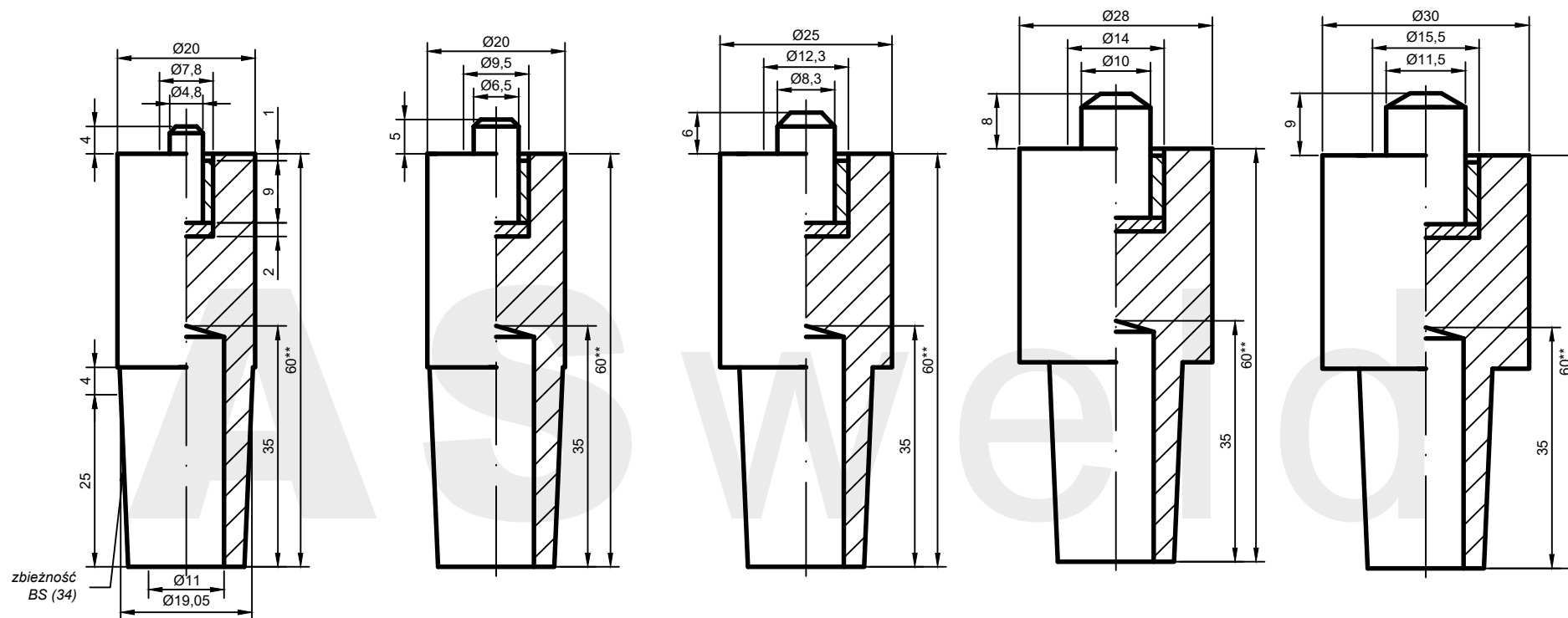
ASweld**ELEKTRODA Z PINEM
DO ZGRZEWANIA NAKRĘTEK**

Chwyt elektrody

34

Karta katalogowa

08-01-01-34



AW: M6N-20.60-34*

AW: M8N-20.60-34*

AW: M10N-25.60-34*

AW: M12N-28.60-34*

AW: M14N-30.60-34*

*wykonanie na zamówienie

**możliwe inne długości wg uzgodnień

ASweld

ELEKTRODA PROSTA
DO ZGRZEWANIA NAKRĘTEK TYPU DIN 929

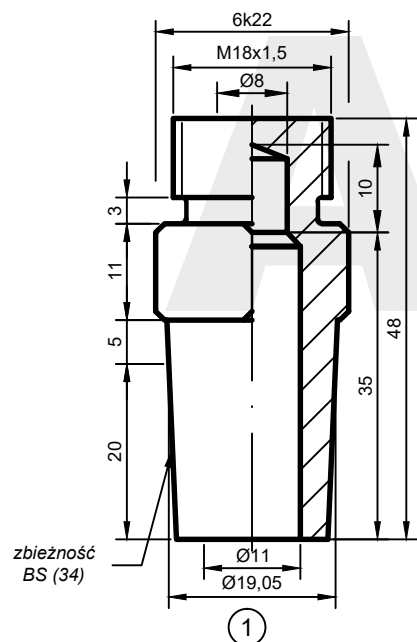
Chwyt elektrody

34

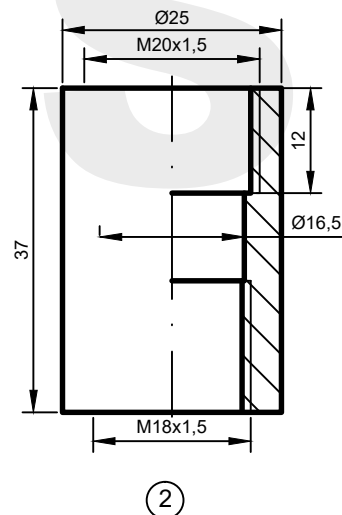
Karta katalogowa

08-01-02-34

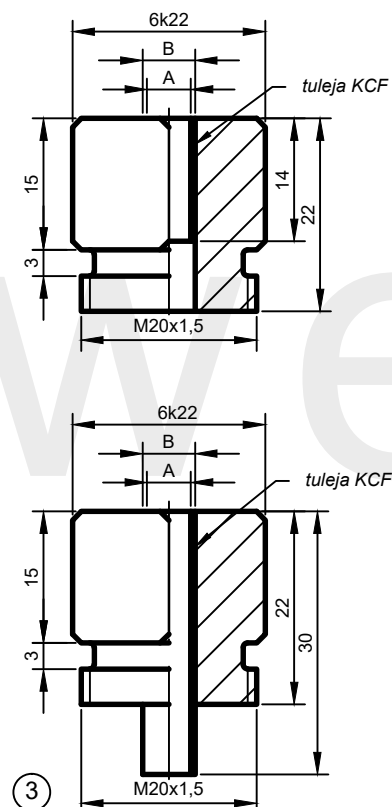
Tuleja	A [mm]	B [mm]
T-M4-KCF	4.2	6.2
T-M5-KCF	5.2	7.2
T-M6-KCF	6.2	8.2
T-M8-KCF	8.2	10.2



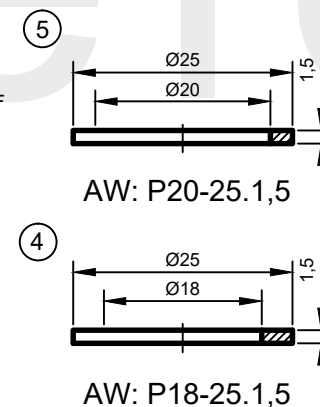
AW: TR-6k22.48-34/18M1,5



AW: KR20M1,5-25.37-18M1,5

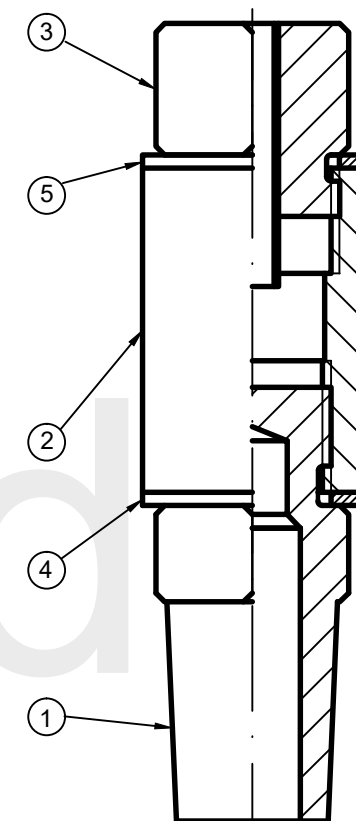


AW: WA-6k22.22-20M1,5



AW: P20-25.1,5

AW: P18-25.1,5



Elektroda z tuleją z KCF

ASweld

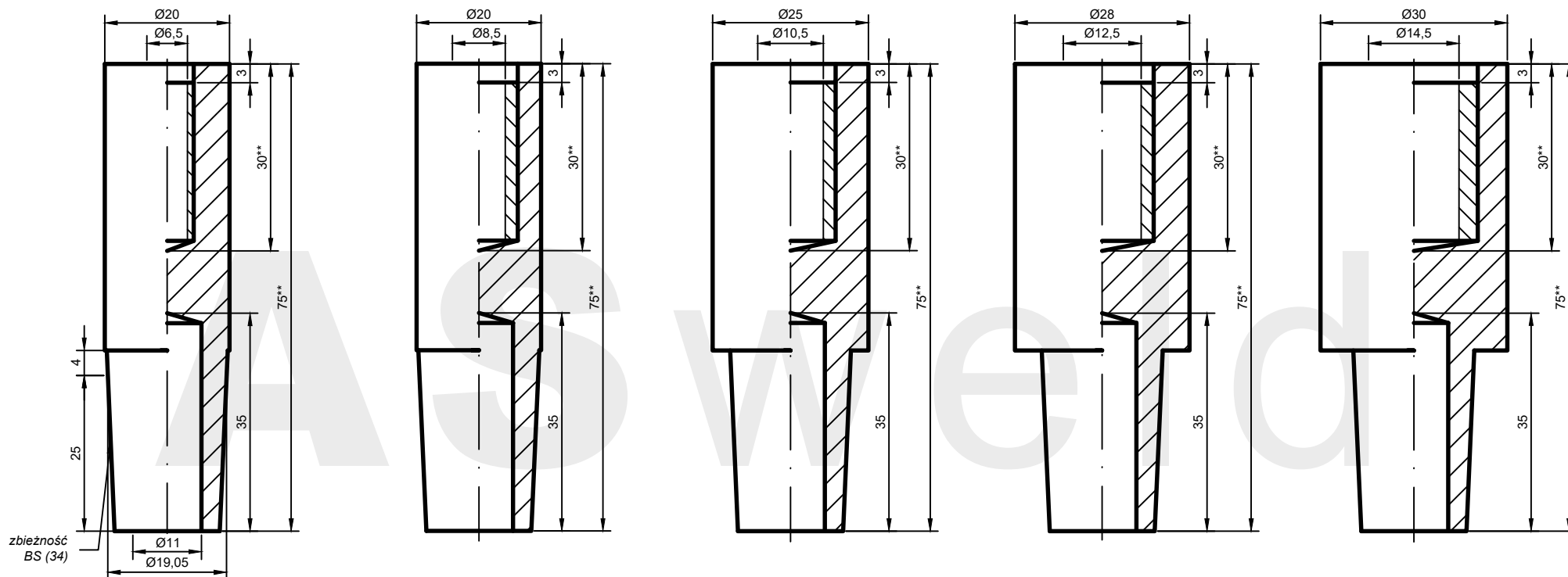
**ELEKTRODA Z TULEJĄ Z KCF
DO ZGRZEWANIA ŚRUB**

Chwyt elektrody

34

Karta katalogowa

08-02-01-34



AW: M6S-20.75-34*

AW: M8S-20.75-34*

AW: M10S-25.75-34*

AW: M12S-28.75-34*

AW: M14S-30.75-34*

*wykonanie na zamówienie
**możliwe inne długości wg uzgodnień

ASweld

ELEKTRODA PROSTA
DO ZGRZEWANIA ŚRUB TYPU DIN 34817

Chwyt elektrody

34

Karta katalogowa

08-02-02-34

ASweld

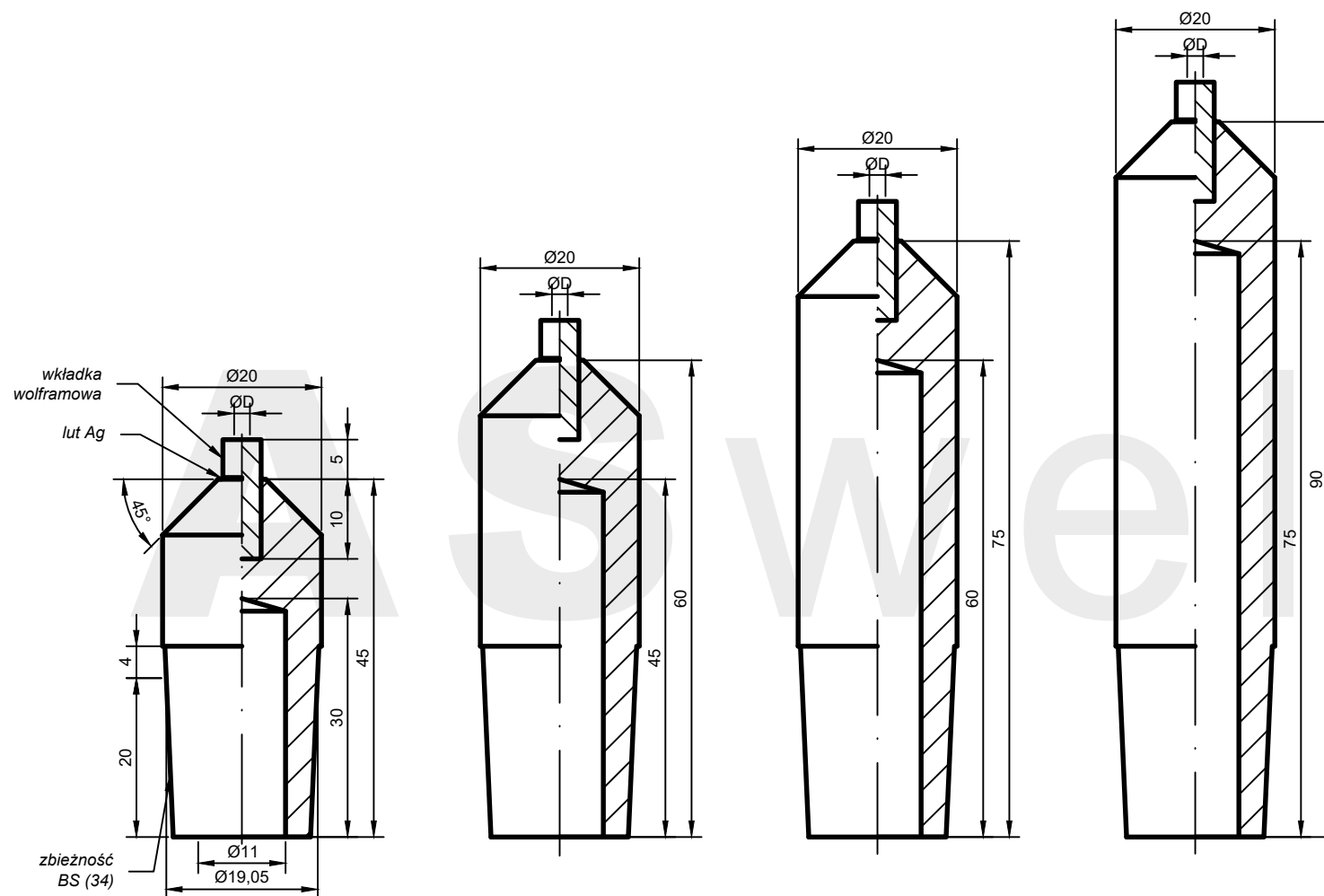
ELEKTRODY WOLFRAMOWE

STOŻEK NR 34

zbieżność BS $\varnothing 19,05$

Karty katalogowe: 09-__-__-34





AW: WØD-20.45-34*

AW: WØD-20.60-34*

AW: WØD-20.75-34*

AW: WØD-20.90-34*

*wykonanie na zamówienie

ØD
4
4.8
6
8
10

ASweld

ELEKTRODA PROSTA
Z WKŁADKĄ WOLFRAMOWĄ DO ZGRZEWANIA MIEDZI

Chwyt elektrody

34

Karta katalogowa

09-01-01-34

ASweld

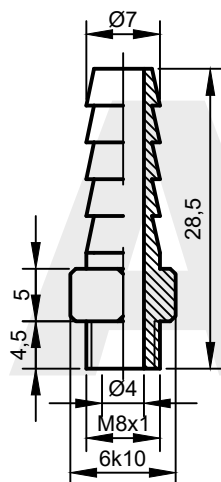
ŚWIECE ELEKTRODOWE

STOŻEK NR 34

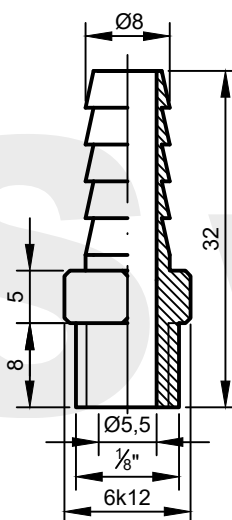
zbieżność BS Ø19,05

Karty katalogowe: 10-__-__-34

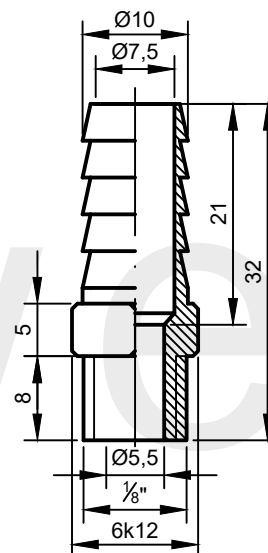




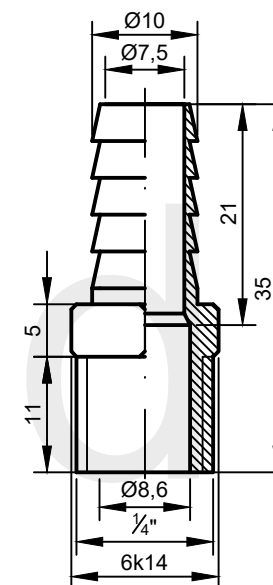
AW: K7-8M1



AW: K8-1G8

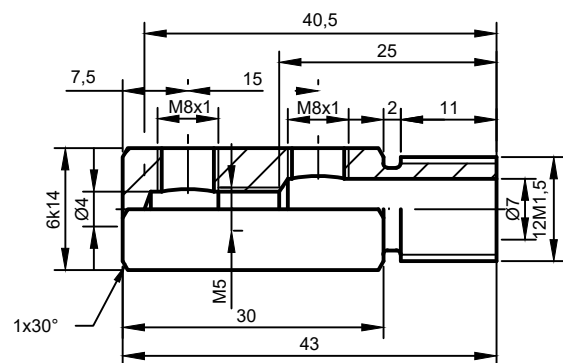


AW: K10-1G8

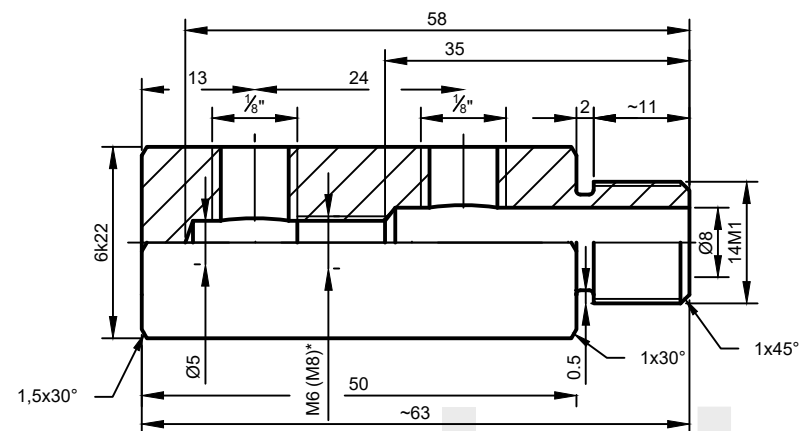


AW: K10-1G4

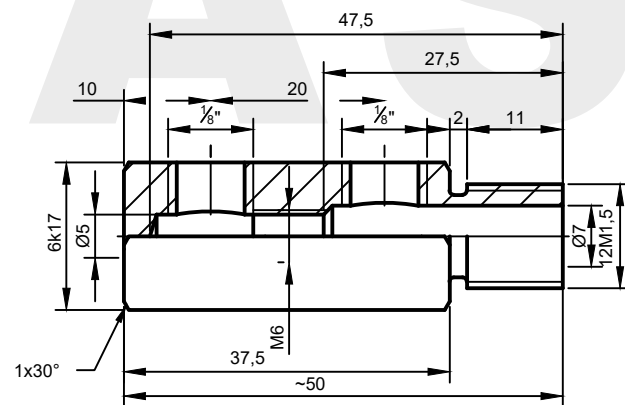
*wykonanie na zamówienie



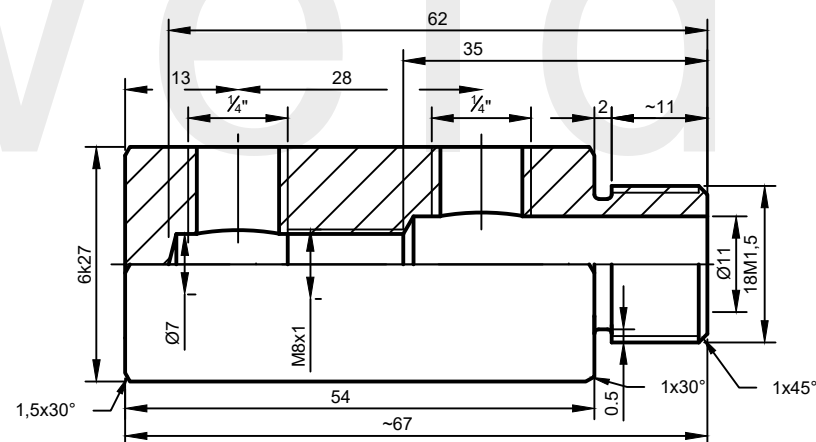
AW: R12M1,5-6k14.43-8M1*



AW: R14M1-6k22.63-1G8

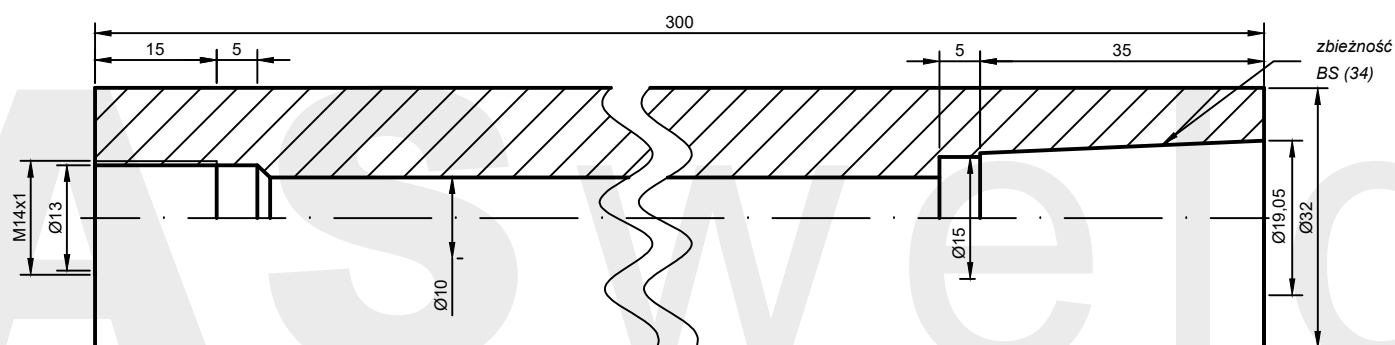


AW: R12M1,5-6k17.50-1G8*



AW: R18M1,5-6k27.67-1G4*

*wykonanie na zamówienie



AW: SC34-32.300

*wykonanie na zamówienie

ASweld

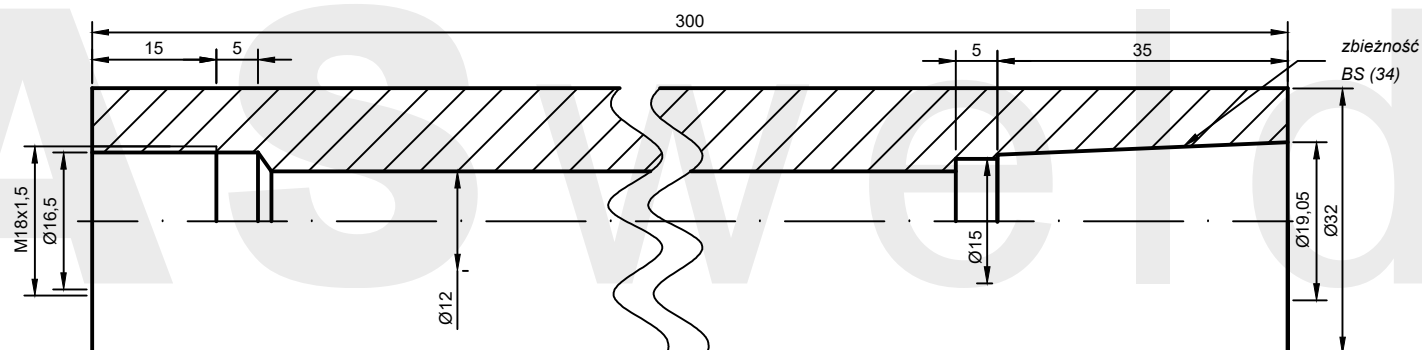
ŚWIECA

Mocowanie

34

Karta katalogowa

10-01-01-34



AW: SC34-32.300

*wykonanie na zamówienie

ASweld

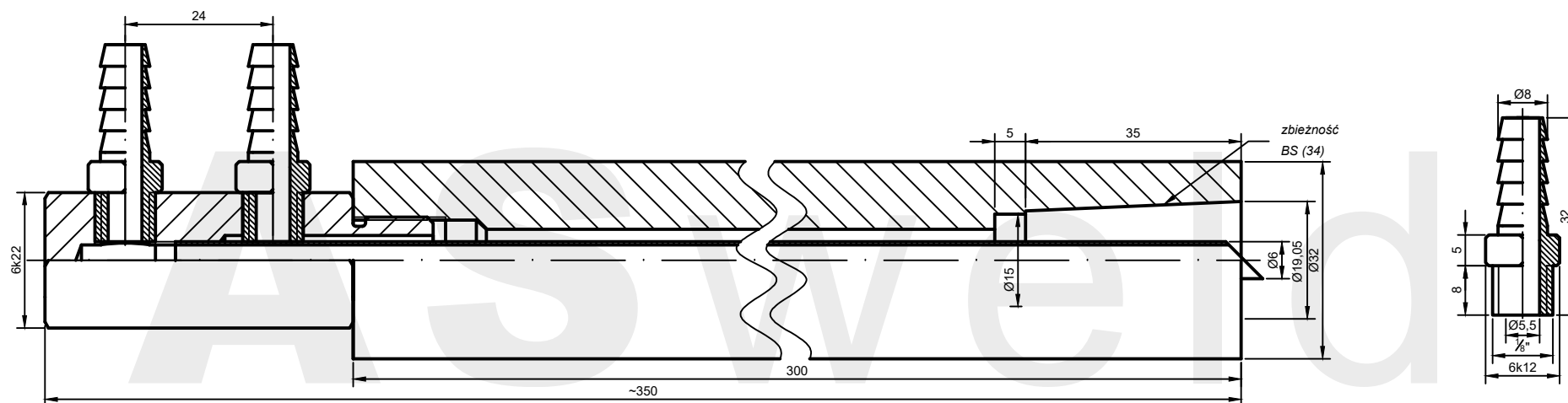
ŚWIECA

Mocowanie

34

Karta katalogowa

10-01-02-34



AW: SC34-32.300+R14M1

*wykonanie na zamówienie

ASweld

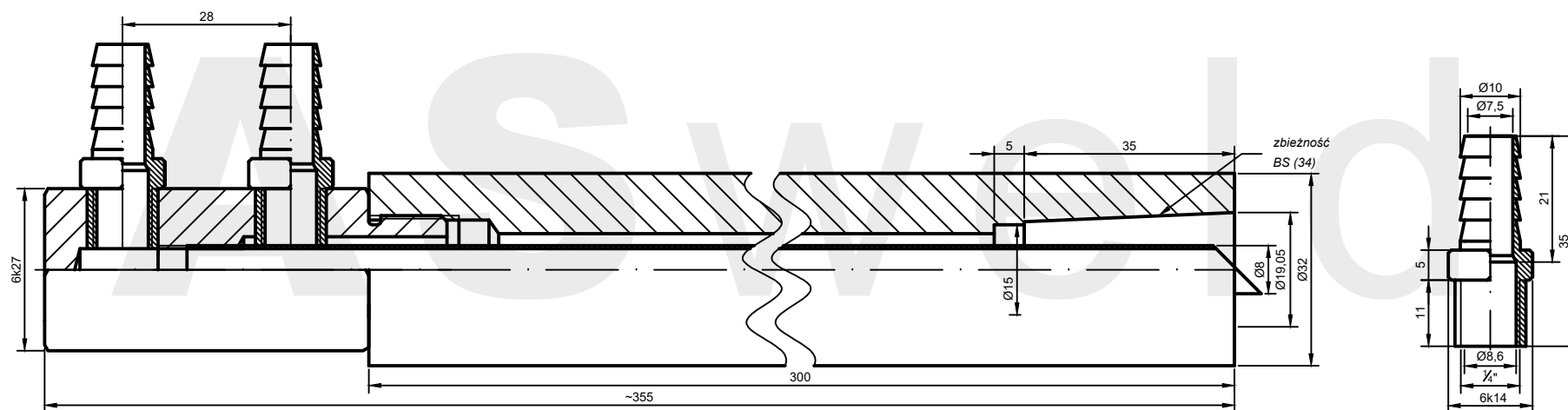
ŚWIECA Z ROZDZIELACZEM

Mocowanie

34

Karta katalogowa

10-02-01-34



AW: SC34-32.300+R18M1,5

*wykonanie na zamówienie

ASweld

ŚWIECA

Mocowanie

34

Karta katalogowa

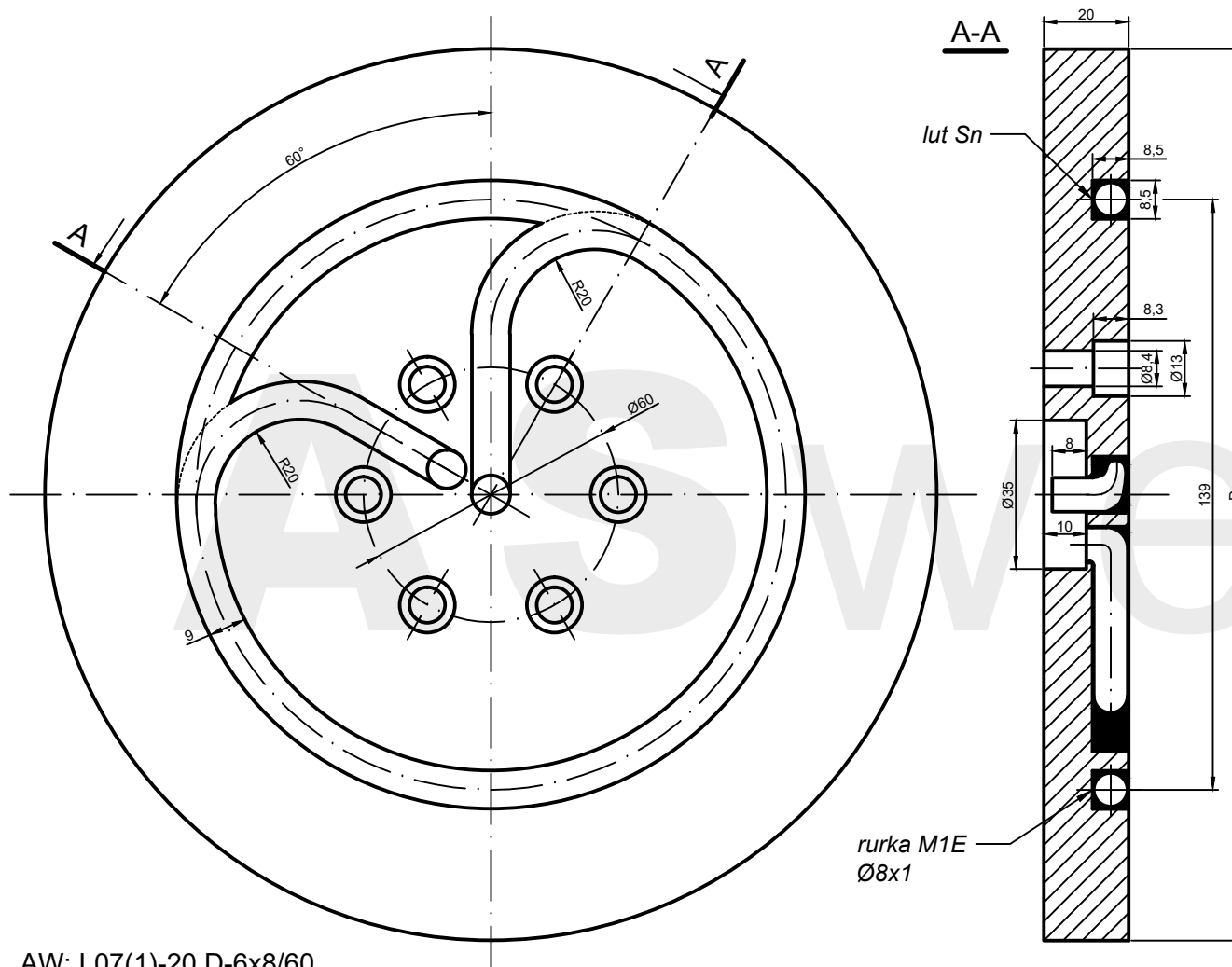
10-02-02-34

ASweld

ELEKTRODY KRAŻKOWE

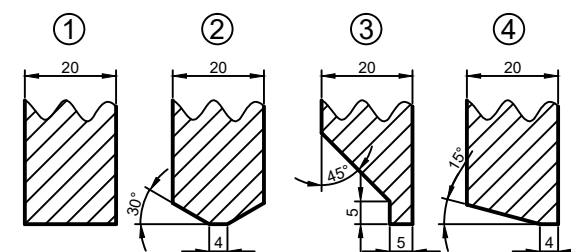
Karty katalogowe: 11-__-__-__





Elektroda	Typ ostrzenia	D
L07(1)-20.210-6x8/60*	1	210
L07(1)-20.240-6x8/60*	1	240
L07(2)-20.210-6x8/60*	2	210
L07(2)-20.240-6x8/60*	2	240
L07(3)-20.210-6x8/60*	3	210
L07(3)-20.240-6x8/60*	3	240
L07(4)-20.220-6x8/60*	4	220
L07(4)-20.240-6x8/60*	4	240

Typy ostrzenia



*wykonanie na zamówienie

AW: L07(1)-20.D-6x8/60

ASweld

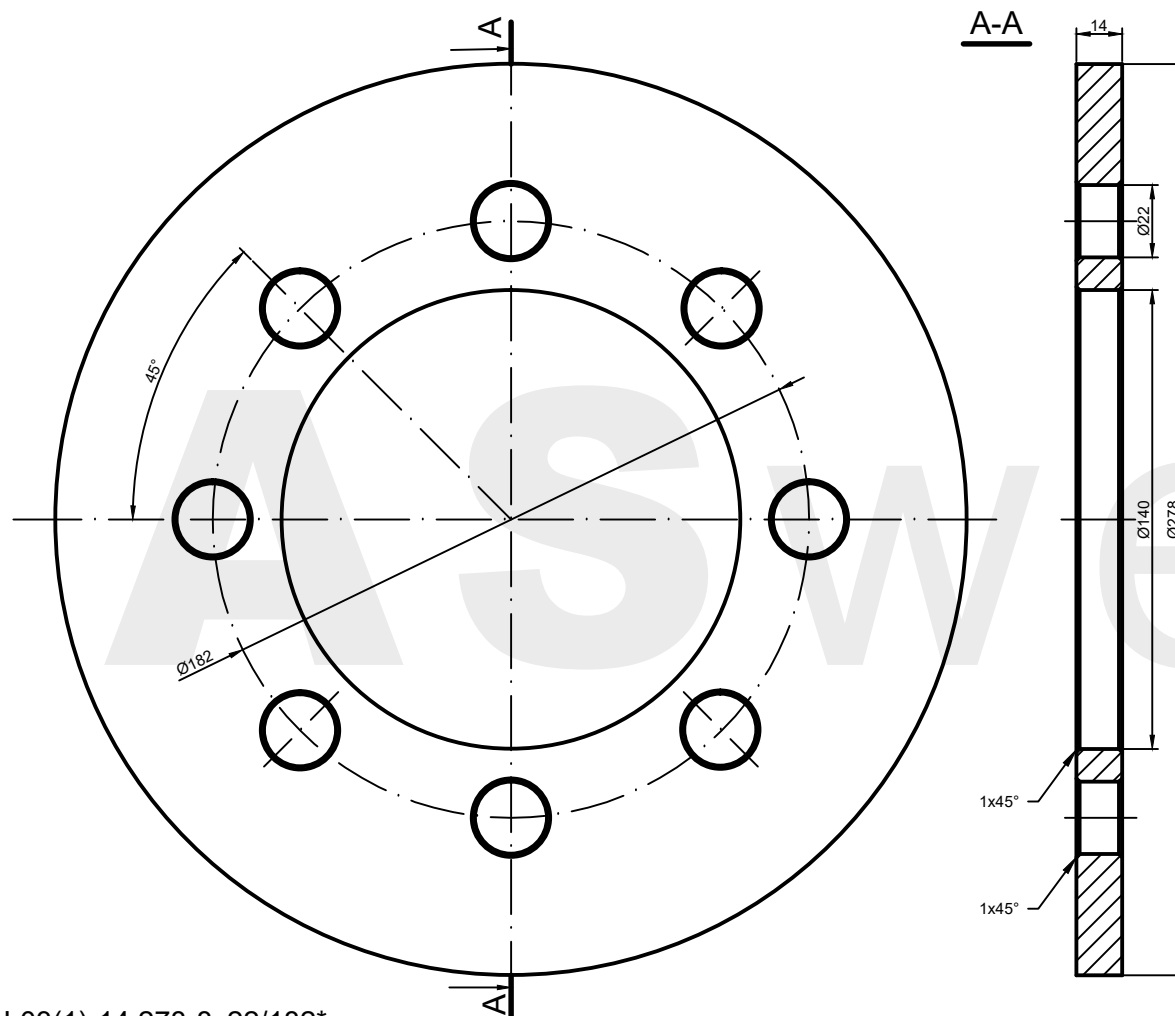
ELEKTRODA KRAŻKOWA
Z CHŁODZENIEM BEZPOŚREDNIM

Mocowanie

6x8/60

Karta katalogowa

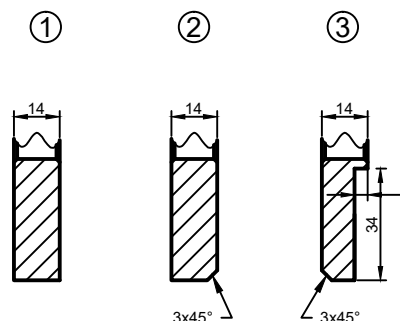
11-01-01-6x8/60



AW: L03(1)-14.278-8x22/182*

Elektroda	Typ ostrzenia
L03(1)-14.278-8x22/182*	1
L03(2)-14.278-8x22/182*	2
L03(3)-14.278-8x22/182*	3

Typy ostrzenia



*wykonanie na zamówienie

ASweld**ELEKTRODA KRAŻKOWA**

Mocowanie

8x22/182

Karta katalogowa

11-01-02-8x22/182

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